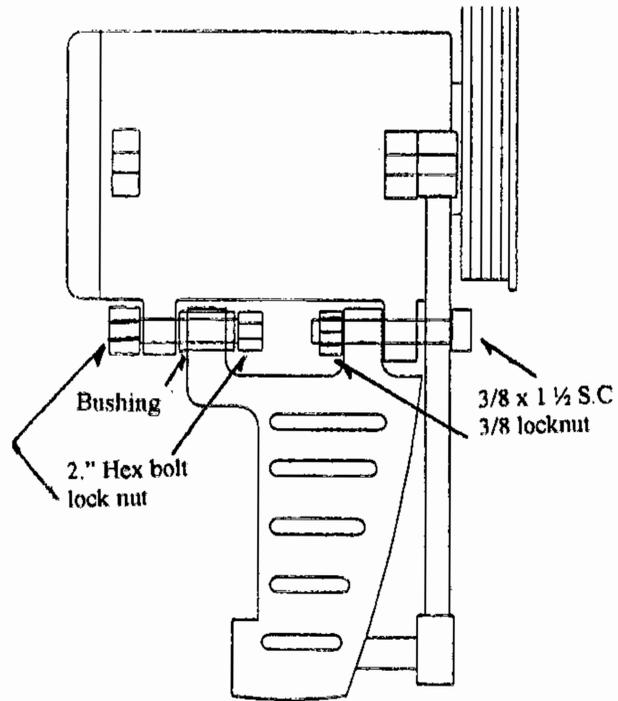
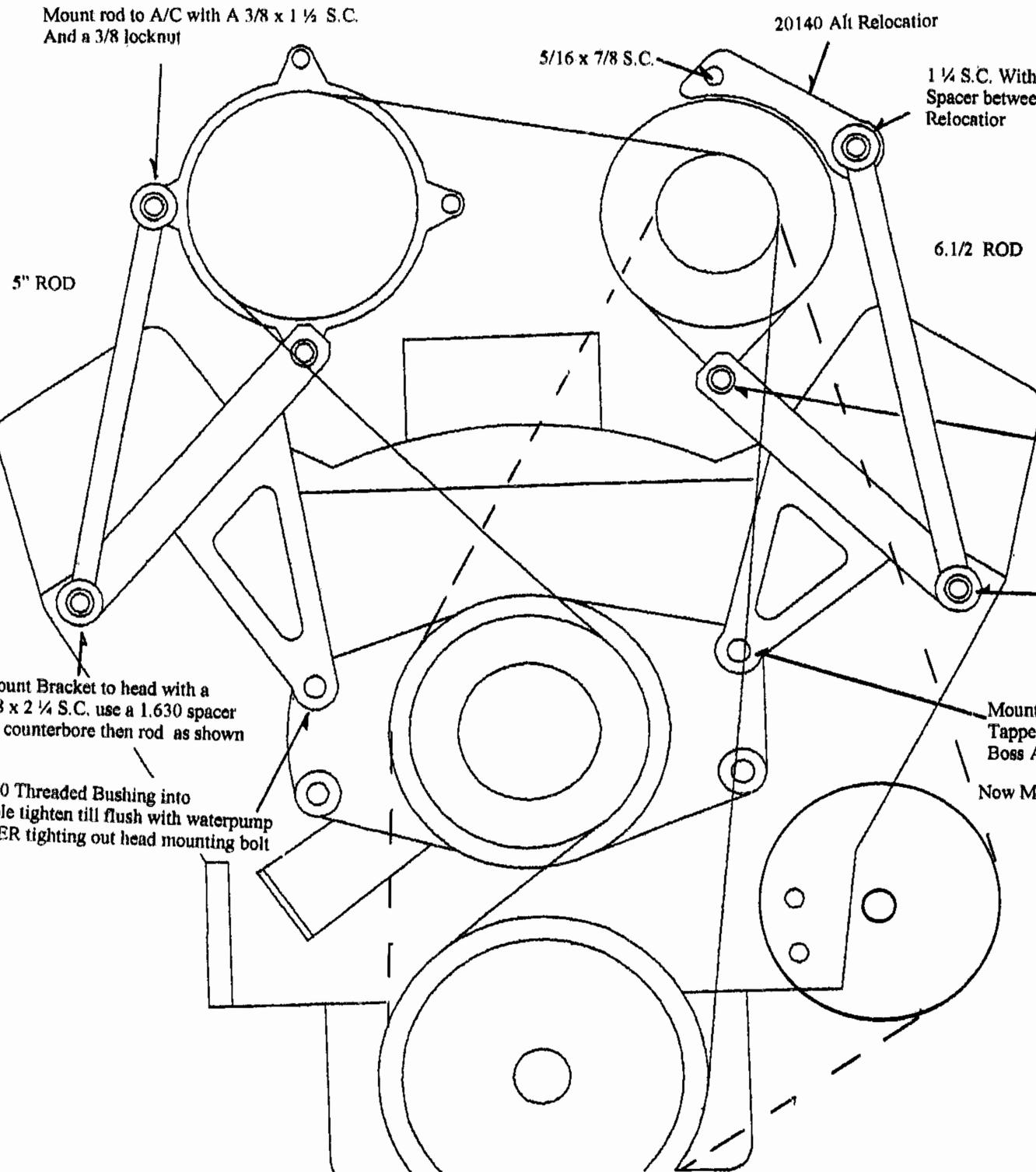


**MARCH KIT'S
21010-21017**



Side View A/C Bracket



Mount rod to A/C with A 3/8 x 1 1/2 S.C.
And a 3/8 locknut

20140 Alt Relocator

5/16 x 7/8 S.C.

1 1/4 S.C. With .200 Alum.
Spacer between rod and Alt
Relocator

6.1/2 ROD

5" ROD

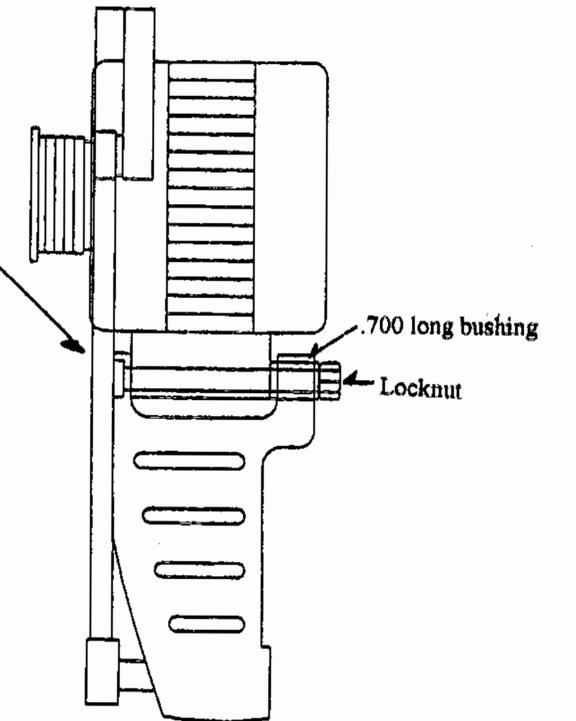
Mount Bracket to head with a
3/8 x 2 1/4 S.C. use a 1.630 spacer
in counterbore then rod as shown

Mount .450 Threaded Bushing into
Tapped hole tighten till flush with waterpump
Boss AFTER tightening out head mounting bolt

Mount .450 Threaded Bushing into
Tapped hole tighten till flush with waterpump
Boss AFTER tightening out head mounting bolt

Now Mount to WaterPump Using a 3/8 x 2 1/4 S.C.

3/8 x 3 1/4 S.C. thru alt ,,thru rear bushing
use a 3/8 locknut on rear to tighten Alt to Bracket



Side View ALT. Bracket

3/8 x 3 1/4 S.C. thru alt ,,thru rear bushing
use a 3/8 locknut on rear to tighten Alt to Bracket

3/8 x 3 1/4 long S.C. Bolt
use a 1.160 spacer between rod
and bracket mounting spacer into
Counter bore

Belt sizes
Alt only = 47 1/2
Alt. & A.C. = 65
Alt. & A.C. & SAG. P/S = 73
ALT & A.C. & Rem P/S = 69

