

# Part # 24130 & 24130-08 Chevy LS R4 compressor bracket



## Parts list

- 1-24130-A or 24130A-08(black) main bracket
  - 1-24130-B or 24130B-08(black) rear support bracket
  - 1-S162 5/16-18 x 3" shcs
  - 1-S274 3/8-16 x 4" shcs
  - 2-S279 3/8-16 x 5.25" shcs
  - 2-S560 m10-1.5 x 20mm shcs
  - 2-S565 m10-1.5 x 90mm shcs
  - 1-S616 5/16-18 lock nut
  - 1-S622 3/8-16 lock nut
  - 2-S660 5/16 washer
  - 1-S666 3/8 washer
  - 2-TP3-1.275 spacer 3/8 i.d. 1.275" long
  - 2-TP7-2.470 spacer 7/16 i.d. 1.470" long
- shcs = Socket head cap screw**

**Note : Bracket requires March Performance tensioner part # P758 or Dayco part # 89245  
For technical assistance please call 1-888-729-9070**



## P.N. 24130 a/c compressor bracket for LS with truck balancer and water pump

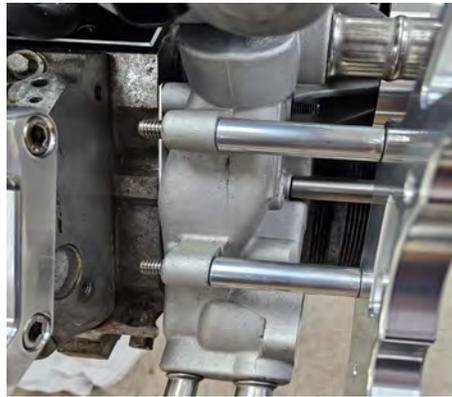
### Step 1

Install the (24130-B) rear support bracket to the passenger side head accessory holes using two (S560) m10-1.5 x 20mm shcs.



### Step 2

Install (24130-A) main bracket to the two tapped holes on water pump with two (S565) m10-1.5 x 90mm shcs with two (TP7-2.470) spacer tubes between the bracket and the water pump as shown.



### Step 3

To install the R-4 a/c compressor to the front bracket. In the upper hole install a (S274) 3/8-16 x 4" shcs. On the backside use a (S666) 3/8" washer and a (S622) 3/8" lock nut. In the two lower mounting holes use (S279) 3/8-16 x 5.25" shcs with two (TP3-1.275) spacers between the rear of the compressor and the rear support bracket. Install the belt tensioner. **Tensioner required March Performance part # P758 or Dayco 89245.** Install tensioner into the pocket of the front bracket with a (S162) 5/16-18 x 3" shcs and two (S660) 5/16 washers, one in the front and one in rear. Secure with a (S616) 5/16 lock nut.

