

06-07-18



Alternator bracket 25120
Chevy long water pump

25120 Alternator Bracket

- 1..... 25120-A Alternator main bracket
- 2 S244 3/8-16 x .75" SHCS
- 1 S248 3/8-16 x 1" SHCS
- 1 S282 3/8-16 x 6" SHCS
- 1 S310 5/16-18 x 1 SHCS shoulder bolt
- 2 S667 3/8" i.d. x 5/8" o.d. washer
- 1 TP3-3.250 3/8" tube spacer 3.250" long
- 1 RA-1.625 Assembly
 - 1 R-1.625 rod 1.625 " length
 - 1 RE-325 right hand thread 3/8" hole rod end
 - 1 RE-326 left hand thread 3/8" hole rod end
 - 1 S624 3/8-24 right hand thread hex nut
 - 1 S628 3/8-24 left hand thread hex nut



Photo 1a & 1b

Install alternator bracket (25120-A) to the water pump with two (S244) 3/8-16 x .75" SHCS. Leave slightly loose for now so bracket has movement .

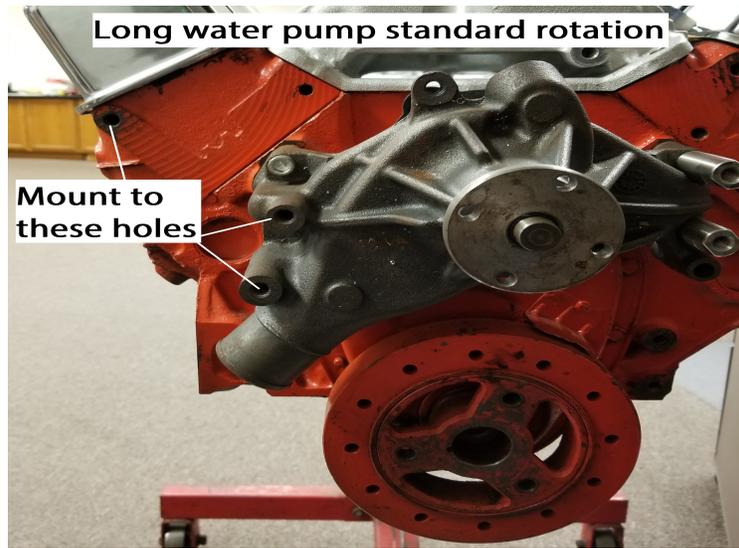


Photo 2

Install GM alternator (10si with 6 & 12 o'clock mounting ear positions) into alternator bracket with a (S282) 3/8-16 x 6" SHCS and a TP3-3.250 tube spacer in between alternator ear and cylinder head. Now tighten the two (S244) bolts from photo 1 . Leave the (S282) snug so the alternator still pivots.

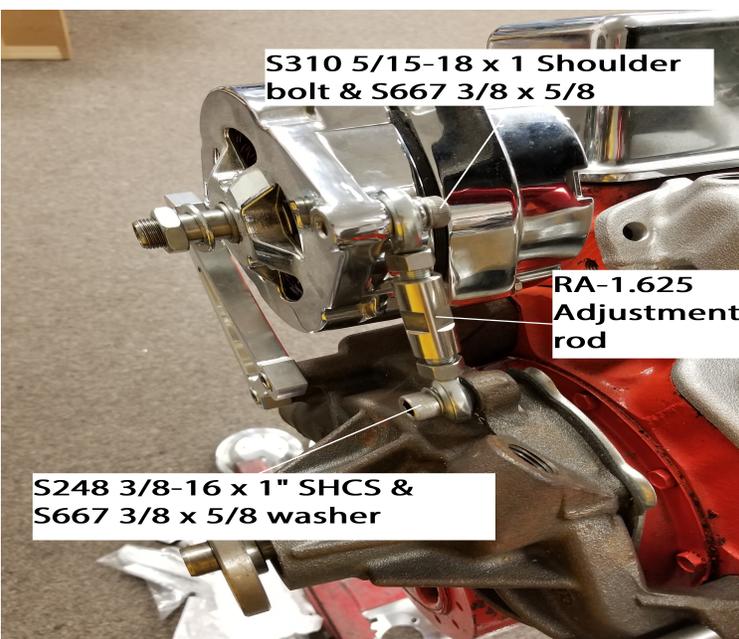
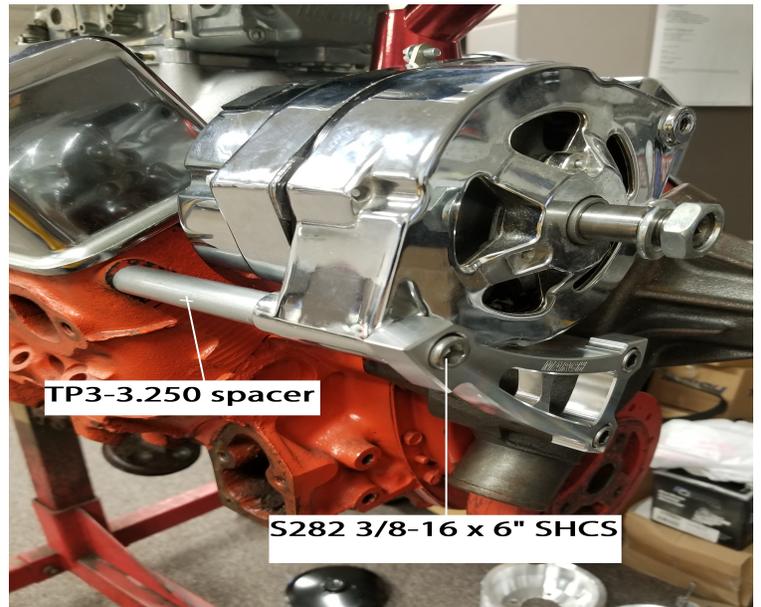


Photo 3

Install adjustment rod assembly (RA-1.625) to the backside of the upper alternator ear with a (S310) 5/16-18 x 1" shoulder bolt and a (S667) 3/8 x 5/8 washer. Install the opposite end of the adjustment rod to the water pump as shown with a (S248) 3/8-16 x 1" SHCS and (S667) 3/8 x 5/8 washer. Install belt and adjust for proper tension. Once tension is reached, retighten all bracket bolts.

LIMITED WARRANTY

March Performance warrants to the original retail purchaser that for a period of ninety (90) days from the date of purchase, March Performance will repair or replace, at their option, any Product, which is found to be defective in material or workmanship.

Exclusions from Warranty Coverage

March Performance does not warrant any Product that is damaged from abuse, misuse or misapplication or not used for its intended purposes.

This Limited Warranty does not cover or apply to any damage or loss sustained to the engine or any other parts which may have been caused by the defective Product and does not cover or apply to any personal injury, labor charges or any other incidental costs for damages caused by the defective Product. THIS IS THE ONLY EXPRESS WARRANTY GIVEN WITH RESPECT TO YOUR PRODUCT. ALL OTHER EXPRESS WARRANTIES, GUARANTEES, OR STATEMENTS REGARDING THE PRODUCT, WHETHER WRITTEN OR VERBAL, ARE HEREBY DEEMED NULL AND VOID AND OF NO EFFECT.

Normal wear and tear and damage to the Product not caused by March Performance are also excluded from this Warranty.

DISCLAIMER OF OTHER WARRANTIES

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Your Responsibilities:

1. Use and install the Product only for its intended purpose.
2. To avail yourself of this Limited Warranty, return the Product with a copy of the paid receipt, postage paid to:
**MARCH PERFORMANCE
16160 PERFORMANCE WAY
NAPLES, FL 34110**
3. When returning the Product, you must follow the directions set forth on the Warranty/Return Form on the reverse side of this Limited Warranty. If you no longer have the Warranty/Return Form, one may be obtained by contacting March Performance during normal business hours at: (888) 729-9070.
4. Shipping and/or transportation costs returning the Product to March Performance and any damage caused during shipping are your responsibility. March Performance will pay for shipping and/or transportation costs incurred in returning the Product to you.

MARCH PERFORMANCE WARRANTY/RETURNS FORM

revised 03/01/2017

No product mounted is considered for credit unless it is a manufacturer defect.

All products returned for any reason must reference an authorization number (RGA). The RGA number is obtained by calling place of purchase during normal business hours. **Any product returned without the RGA# written on the return package next to the return shipping label will be refused.**

All returns must ship via UPS and be properly packaged in the original carton. Return freight charges are the responsibility of the customer unless the product was shipped in error.

March product returned after (1) year from date of purchase will not be accepted unless it is found to be a manufacturer defect. **The customer must include a written statement describing the alleged product defect.** The complete Limited Warranty is set forth on the reverse side.

100% credit issued on manufacturer defects

20% return fee on all reshelvable product

30% return fee on all repairable product

NO CREDIT WILL BE ISSUED ON RETURNED PRODUCT BEYOND REPAIR

March Performance thoroughly inspects all returns. It is the sole discretion of March Performance in determining the condition of all returned merchandise.

To receive replacements at no charge the original product must first be received and inspected by March Performance for determination. Immediate replacements may be purchased and later credited upon inspection determination.

Please Complete the Information below, detach and include with returned product.

RGA# _____ CT# _____ Issued by: _____ Date _____

Purchaser's Name _____ Phone _____

Address _____

Purchased Directly Through _____ Invoice# _____

Reason _____

**** MOUNTED PRODUCTS ARE NONREFUNDABLE ****