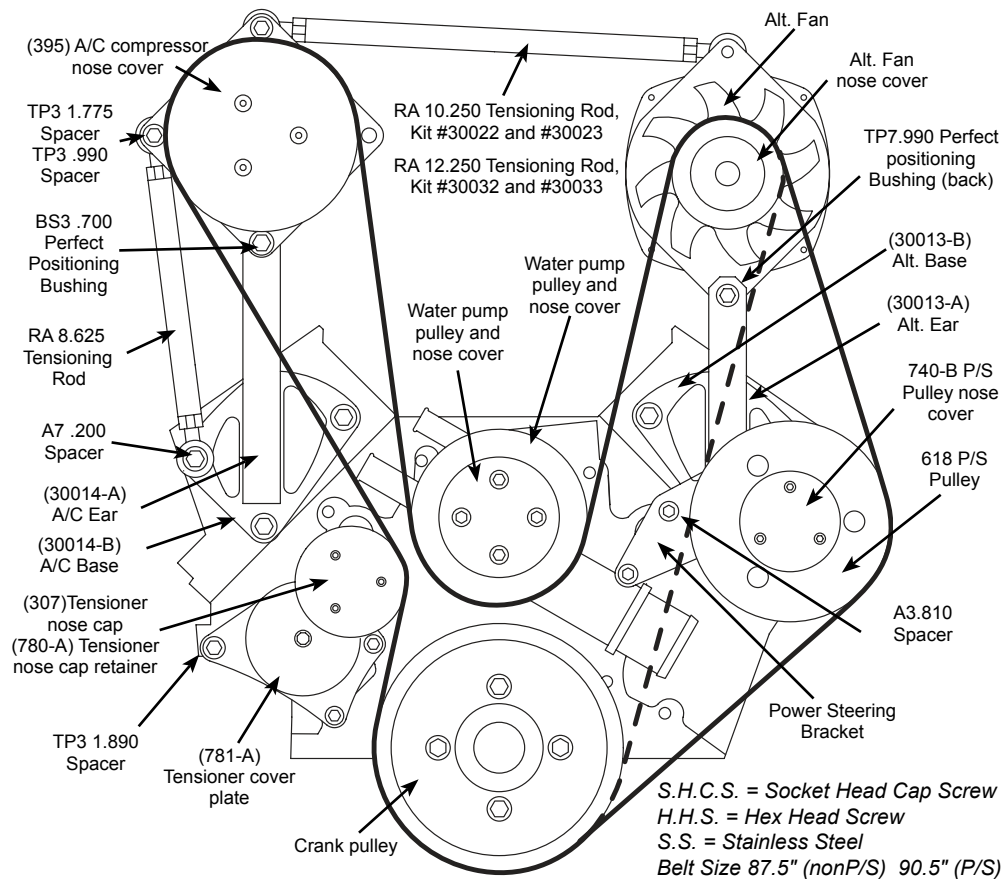




# Ford Small Block High Mount

#30022 + #30023 (non P/S)  
#30032 + #30033 (w/ P/S)

Revised 08-22-23



## Assembly Instructions

### Tensioner

1. Hold Tensioner Body in a vise to remove bolt & washer from tensioner pulley (note; bolt is a left-handed thread, turn clockwise to remove). Discard washer.
2. Place Tensioner Cover Plate (781-A) on Tensioner Body & replace pulley.
3. Mount Tensioner Nose Cover Retainer (780-A) on tensioner pulley & replace bolt.
4. Mount Tensioner Nose Cover (307) to Tensioner Nose Cover Retainer (780-A) using three 8-32 x 5/8" socket head cap screws.
5. Mount Tensioner to Tensioner Base (30019) using one 3/8-16 x 3" socket head cap screw.
6. Mount tensioner base (30019-A) on top of the two lower timing cover holes. On top of base bracket add (30004A-08) timing pointer and secure with two 5/16-18 x 3" shcs. Timing pointer must be timed to motor. On other side of bracket secure to engine block with 3/8-16 x 3" shcs and place TP3-1.890" spacer between bracket and engine block.

### Power Steering Pump (P/S Kits)

7. Mount P/S Base (30016) & pump per assembly instructions (5.0 Street Rod Power Steering Bracket).

8. Mount P/S Pulley.

### Alternator

9. Mount Alt. Bracket Assembly (30013) to engine head using three 7/16-14 x 1" socket head cap screws (note; some engine heads use 3/8-16 x 1" socket head cap screw).
10. Mount Alternator to Alt. Ear (30013-B) using one 7/16-14 x 4 1/2" socket head cap screw, one Perfect Positioning Bushing (TP7 .990), & one 7/16-14 Locknut.

### Air Conditioner

11. Mount A/C Bracket Assembly (30014) to engine head using two 7/16-14 x 1" socket head cap screws (note; some engine heads use 3/8-16 x 1" socket head cap screw).
12. Mount A/C Compressor to front part of A/C Ear (30014-B) using one 3/8-16 x 1 1/2" socket head cap screw & one 3/8-16 Locknut.
13. Mount A/C Compressor to back part of A/C Ear (30014-B) using one 3/8-16 x 1 3/4" socket head cap screw, one Perfect Positioning Bushing (BS3 .700), & one 3/8-16 Locknut.
14. Mount Tensioner Rod (RA 6.625) end to A/C Compressor using one Spacer (TP3 1.775-between rod end & rear of A/C Compressor), one Spacer (TP3 .990-between rod end & front of A/C Compressor), one 3/8-16 x 5" socket head cap screw, & one 3/8-16 Locknut.
15. Mount other end of Tensioner Rod (RA 8.625) to engine head thru A/C Base (30014-A) using one 7/16-14 x 2" socket head cap screw (note; some engine heads use 3/8-16 x 2" socket head cap screw) & one Spacer (A7 .200-between rod end & A/C Base).

### Pulleys

16. Install Pulleys (3 piece) per assembly instructions (PT# 1000- Instructions for 5.0L Ford 3 piece).

### Serpentine Belts

17. Install Belt routed as shown.
18. Mount Tensioner Rod (\*RA 10.250) end to Alternator from back using one 3/8-16 x 1 1/4" socket head cap screw.
19. Mount other end of Tensioner Rod (\*RA 10.250) to A/C Compressor using one 3/8-16 x 1 1/2" socket head cap screw & one 3/8-16 Locknut.
20. Adjust Tensioner Rods (RA 8.625 & \*RA 10.250) to appropriate belt tension.

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**Technical Support 888-729-9070**

Revised 3/1/2017

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**Your Responsibilities:**

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2. To avail yourself of this Limited Warranty, return the Product with a copy of the paid receipt, postage paid to:  
**MARCH PERFORMANCE  
16160 PERFORMANCE WAY  
NAPLES, FL 34110**
3. When returning the Product, you must follow the directions set forth on the Warranty/Return Form on the reverse side of this Limited Warranty. If you no longer have the Warranty/Return Form, one may be obtained by contacting March Performance during normal business hours at: (888) 729-9070.
4. Shipping and/or transportation costs returning the Product to March Performance and any damage caused during shipping are your responsibility. March Performance will pay for shipping and/or transportation costs incurred in returning the Product to you.

**MARCH PERFORMANCE WARRANTY/RETURNS FORM**

revised 03/01/2017

**No product mounted is considered for credit** unless it is a manufacturer defect.

All products returned for any reason must reference an authorization number (RGA). The RGA number is obtained by calling place of purchase during normal business hours. **Any product returned without the RGA# written on the return package next to the return shipping label will be refused.**

All returns must ship via UPS and be properly packaged in the original carton. Return freight charges are the responsibility of the customer unless the product was shipped in error.

March product returned after (1) year from date of purchase will not be accepted unless it is found to be a manufacturer defect. **The customer must include a written statement describing the alleged product defect.** The complete Limited Warranty is set forth on the reverse side.

100% credit issued on manufacturer defects

20% return fee on all reshelvable product

30% return fee on all repairable product

**NO CREDIT WILL BE ISSUED ON RETURNED PRODUCT BEYOND REPAIR**

March Performance thoroughly inspects all returns. It is the sole discretion of March Performance in determining the condition of all returned merchandise.

To receive replacements at no charge the original product must first be received and inspected by March Performance for determination. Immediate replacements may be purchased and later credited upon inspection determination.

Please Complete the Information below, detach and include with returned product.

RGA# \_\_\_\_\_ CT# \_\_\_\_\_ Issued by: \_\_\_\_\_ Date \_\_\_\_\_

Purchaser's Name \_\_\_\_\_ Phone \_\_\_\_\_

Address \_\_\_\_\_

Purchased Directly Through \_\_\_\_\_ Invoice# \_\_\_\_\_

Reason \_\_\_\_\_

**\*\* MOUNTED PRODUCTS ARE NONREFUNDABLE \*\***