

30140 Alternator P/S & A/C Kit
30135 Alternator & A/C Kit

PARTS LIST

1-30025 Alternator Bracket

- 1-30025-A.....Bracket Body
- 1-30005-A.....Alt.Re-locator
- 1-RA-5.500....Adjustment Rod
- 1-TP7-2.560...Spacer Vube
- 1-TP5-1.250...Spacer Vube
- 1-TP5-2.150...Spacer Tube
- 1-TP3-.400....Spacer Tube
- 1-S160.....5/16 x 2-3/4" SHCS
- 1-S170.....5/16 x 4" SHCS
- 1-S178.....5/16 x 6-1/2" SHCS
- 1-S378.....7/16 x 6-1/2" SHCS

30036 Power Steering Bracket

- 1-30036-A.....P/S Bracket Body
- 1-TP5-1.775...Spacer
- 1-TP5-.600....U
- 1-TP3-1.275...U
- 1-S166.....5/16 x 3-1/2" SHCS
- 2-S176.....5/16 x 6" SHCS
- 3-S560.....M10 x 20 SHCS

3041 A/C Bracket

- 1-3041-A.....Bracket Body
- 1-3041-B.....Bracket Ear
- 1-RA-3.500....3-1/2" Adjustment Rod
- 1-S166.....5/16 x 3-1/2" SHCS
- 5-S250.....3/8 x 1-1/4" SHCD
- 1-S252.....3/8 x 1-1/2" SHCS
- 1-S278.....3/8 x 5" SHCS
- 1-S323.....3/8 x 2" Hex Bolt
- 2-S344.....7/16 1" SHCS
- 2-S622.....3/8 Lock Nut
- 1-TP3-1.275...Spacer
- 1-740...idler Pulley

2020-206 Pulley Kit

- 1-2008...Crank Pulley
- 1-2012...Water Pump Pulley
- 1-206-A.....Alternator Pulley
- 1-306-A...Alt. Pulley Cover
- 1-221-A...Alternator Fan
- 1-320-A...W/P Hose Cover
- 4-S248...3/8 x 1" SHCS
- 3-S28...3/8 x 1" SHCS
- 1-S685.....Lock Washer
- 4-S183.....5/16 x 5/8 SHCS



Photo-1

Mount the Alternator Bracket (30025-A) to the Water Pump. In the upper hole use a 5/16 x 4 " SHCS (S170) with a (TP5-2.150) Spacer Vube. In the Lower mounting hole use a 5/16 x 6-1/2 " SHCS (S178) with a (TP5-1.250) Spacer Vube. Á



Photo-2

Mount the ford Alternator with a 7/16 x 6-1/2" SHCS (S378). Use a (TP7-2.560) Spacer Vube between the Head and the Alternator Óar. NoteKÙpacing is based on (Stock Heads) and a stock water pump add washers if necessary if a gap remains between the head and àlæ & ^È



Photo-3

Install the Re-Locator bracket (30005-A)Áo the top of the Alternator with a 3/8 x 1" SHCS (S248) then attach the Adjustment rod (RA-5.500) with a 3/8 x 1-1/4" SHCS (S250)Áe àÁÙî GÓP ~ c Now mount the other end [-Á@ Áod to the Water Úump center bolt hole. Use a 5/16 x 2-3/4" SHCS (S160) spacing it from the W/P with a (TP3-.400) SpacerÈ



30135 Kits Skip P/S sections



Photo-4

Install The P/S Óracket (30036-A) the lower hole and center hole uses a 5/16 x 6" SHCS (S176). Use a (TP5-.600) Úpacer in the lower hole. The center hole uses a ÁÁ (TP5-1.775) Spacer. In the upper hole use a (TP3-1.275) Úpacer with a 5/16 x 3-1/2" SHCS (S166) leave this hole loose for now to add the A/C Üod later during the install.

Photo-5

Mount the A/C Bracket to the drivers side head, use a 7/16 x 1" SHCS (S344) and two 3/8 x 1" SHCS (S248) as shown. Install the A/C Unit Sanden 508 using a 3/8 x 5" SHCS (S278) with a 3/8 Lock Nut (S622).



Photo-6

Just below the A/C Unit install the (740-A) Idler pulley. Use a 3/8 x 2" Hex Bolt (S323) with a 3/8 washer (S666). Then install the Idler Cap (302-A) with three 8/32 x 3/8 SHCS (S622).

Photo-7

Mount the A/C Unit with a 3/8 x 5" SHCS (S278) and a 3/8 Lock Nut (S622). Then attach the A/C Adjustment Rod (301-H) to the A/C compressor using a 3/8 x 1-1/2" SHCS (S252) with a 3/8 Lock Nut (S622). Attach the other end of the rod to the upper P/S mounting screw.



30135 Kit Skip P/S Sections



Photo-8

Install the P/S Pump to the P/S Bracket using three M10 x 20mm SHCS (S560). Then press the P/S Pulley (630-A) onto the shaft.

Photo-9

Install the Alternator Fan (221-A) along with the Alt. Pulley (206-A) securing it with the (S685) Lock Washer. Then add the Alt. Pulley Cap (306-A) using three 8-32 x 1" SHCS.



Photo-10

Mount the Crank Pulley (2008-A) with four 3/8 x 1" SHCS (S248). Now mount the Water Pump Pulley (2012-A) and the Water Pump Cap (320-A) with four 5/16 x 5/8 SHCS (S186).

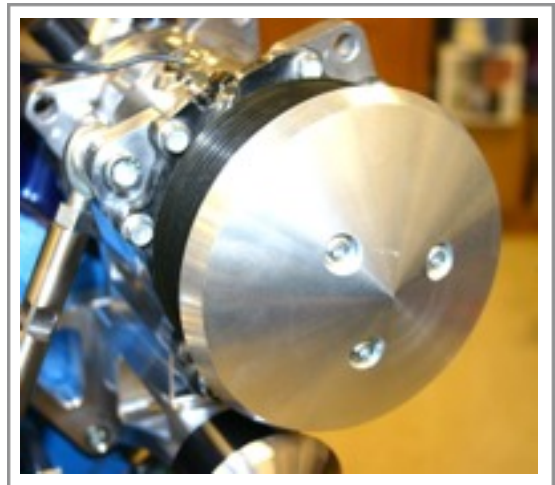


Photo-11

Mount the (395-A) A/C Clutch Cover with three 1/4" Button Head Bolts (S124).



Photo-12

Install the Belt 76" for 30140 Kit as shown using the Adjustment Rods for belt tensioning. 30135 NON-P/S Belt is 69" running the belt from the Crank to the Idler then around the A/C .

LIMITED WARRANTY

March Performance warrants to the original retail purchaser that for a period of ninety (90) days from the date of purchase, March Performance will repair or replace, at their option, any Product, which is found to be defective in material or workmanship.

Exclusions from Warranty Coverage

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- 1. Use and install the Product only for its intended purpose.
2. To avail yourself of this Limited Warranty, return the Product with a copy of the paid receipt, postage paid to: MARCH PERFORMANCE 16160 PERFORMANCE WAY NAPLES, FL 34110
3. When returning the Product, you must follow the directions set forth on the Warranty/Return Form on the reverse side of this Limited Warranty. If you no longer have the Warranty/Return Form, one may be obtained by contacting March Performance during normal business hours at: (888) 729-9070.
4. Shipping and/or transportation costs returning the Product to March Performance and any damage caused during shipping are your responsibility. March Performance will pay for shipping and/or transportation costs incurred in returning the Product to you.

LIMITED WARRANTY WARRANTY/RETURNS FORM

No product mounted is considered for credit unless it is a manufacturer defect.

All products returned for any reason must reference an authorization number (RGA). The RGA number is obtained by calling place of purchase during normal business hours. Any product returned without the RGA# written on the return package next to the return shipping label will be refused.

All returns must ship via UPS and be properly packaged in the original carton. Return freight charges are the responsibility of the customer unless the product was shipped in error.

March product returned after (1) year from date of purchase will not be accepted unless it is found to be a manufacturer defect. The customer must include a written statement describing the alleged product defect. The complete Limited Warranty is set forth on the reverse side.

- 100% credit issued on manufacturer defects
20% return fee on all reshelvable product
30% return fee on all repairable product

NO CREDIT WILL BE ISSUED ON RETURNED PRODUCT BEYOND REPAIR

March Performance thoroughly inspects all returns. It is the sole discretion of March Performance in determining the condition of all returned merchandise.

To receive replacements at no charge the original product must first be received and inspected by March Performance for determination. Immediate replacements may be purchased and later credited upon inspection determination.

Please Complete the Information below, detach and include with returned product.

Form fields for RGA#, CT#, Issued by, Date, Purchaser's Name, Phone, Address, Purchased Directly Through, Invoice#, Product ID, Invoice Date, Reason.

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