



**Ford 289-302 Ultra 2 alternator, mid-mount
a/c & Ford style power steering kit**

Part # 35167

35029 - 302 alt & a/c bracket w/ tensioner

- 1 - 35029-A.....alt & a/c main bracket
- 1 - 35029-B.....alt side support bracket
- 1 - 35029-C.....a/c rear support bracket
- 1 - S170.....5/16-18 x 4" shcs
- 1 - S178.....5/16-18 x 6.5" shcs
- 1 - S218.....5/16-18 x 3.5" hex head
- 1 - S250.....3/8-16 x 1.25" shcs
- 1 - S252.....3/8-16 x 1.5" shcs
- 1 - S378.....7/16-14 x 6.5" shcs
- 2 - S550.....M8-1.25 x 20mm shcs
- 1 - S616.....5/16-18 lock nut
- 2 - S660.....5/16 washer
- 2 - S672.....7/16 washer
- 1 - TP3-.800...spacer tube .800" long
- 2 - TP5-1.250 spacer tube 1.250" long
- 1 - TP5-2.150 spacer tube 2.150" long
- 1 - TP7-2.000 spacer tube 2.000" long

1 - 762 tensioner assembly

- 1- 759-A.....tensioner cover plate
- 1- P758.....auto tensioner
- 2- S022.....8-32 x 3/8 shcs
- 1- S160.....5/16-18 x 2.75" shcs
- 1- S616.....5-16-18 lock nut
- 2- S660.....5/16 washer

2020-206 pulley kit

- 1 - 2008 crank pulley
 - 1 - 2008-A ...crank pulley
 - 4 - S248.....3/8-16 x 1" shcs
- 1 - 2012water pump pulley
- 1 - 206 alternator pulley
 - 1 - 206-A.....alt pulley
 - 1 - 306-A.....alt pulley cover
 - 3 - S028.....8-32 x 1" shcs
 - 1 - S685..... alt lock washer
- 1 - 320 water pump pulley cover
 - 1 - 320-A.....water pump pulley cover
 - 4 - S183.....5/16-24 x .625" shcs
- 1 - 221 alternator fan
- 1 - 630.....power steering pulley
- 1 - 360.....p/s pulley nose cover
 - 3 - S106.....1/4-20 x 1.25" shcs
- 1 - 394.....a/c clutch nose cover
 - 3 - S124.....1/4-20 x .75" button hd
 - 3 - S520.....M6-1.0 x 20mm button hd

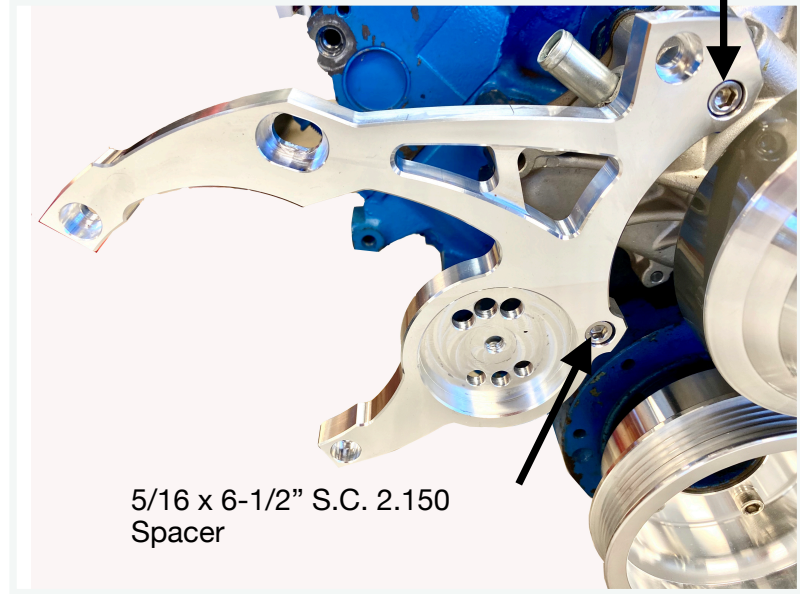
shcs = socket head cap screw

35038 - 302-351w Ford power steering bracket

- 1 - 35038-A.....power steering main bracket
- 1 - S170.....5/16-18 x 4" shcs
- 2 - S176.....5/16-18 x 6" shcs
- 3 - S560.....M10-1.5 x 20mm shcs
- 1 - TP5-.600...spacer tube .600" long
- 2 - TP5-1.775 spacer tube 1.775" long

This bracket kit requires use of a 1979 to 1993 Ford Mustang counter clockwise rotating water pump. It also requires a Sanden 7176 model compressor and a 1979 to 1995 Ford plastic reservoir power steering pump. Please Contact our tech support with any questions at 1-888-729-9070

5/16 x 4" S.C
1.250 Spacer



5/16 x 6-1/2" S.C. 2.150
Spacer

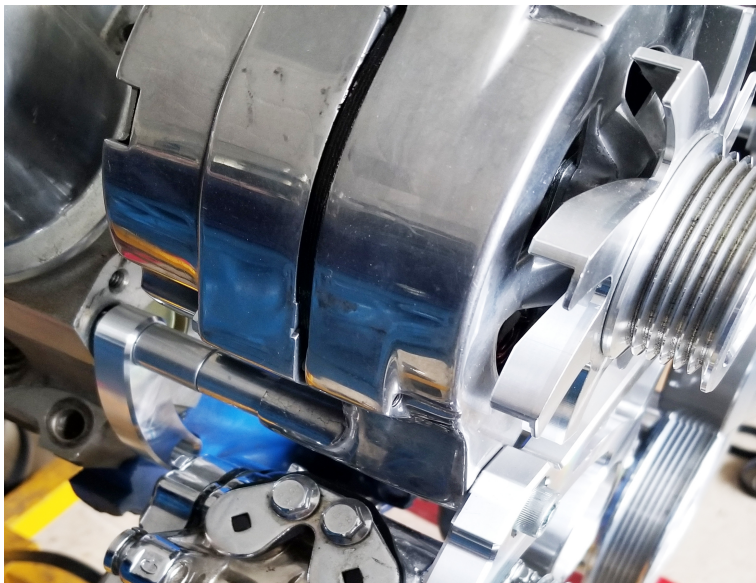
Step-1

Mount the main alternator bracket (35029-A) to the water pump. In the upper hole use a (S170) 5/16-18 x 4" shcs with a (TP5-1.250") long spacer between the water pump and the bracket. In the lower hole use a (S178) 5/16-18 x 6.5" shcs with a (TP5-2.150") long spacer between the water pump and the bracket. Leave slightly loose.



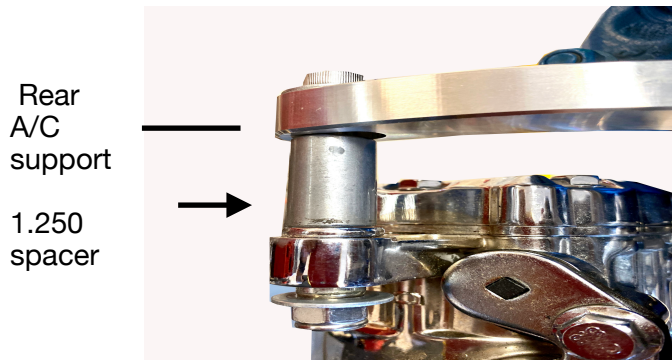
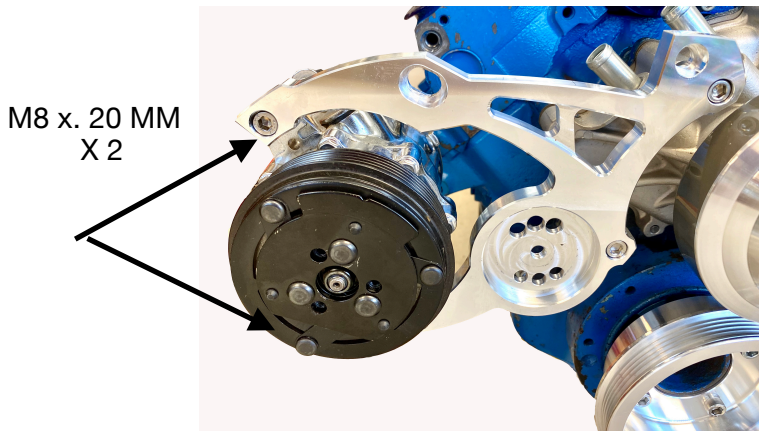
Step-2

Install a Ford alternator in to the main bracket (35029-A) with a (S378) 7/16-14 x 6.5" shcs and a (TP7-2.000") long spacer in between the alternator and a/c rear support bracket (35029-C) and secure in to cylinder head. **Note :We provide two extra (S672) 7/16 washers in case extra shimming is required due to variations in cylinder head or alternator ear thicknesses.** Now install the alternator side support bracket (35029-B) to the backside of the alternator upper ear with a (S250) 3/8-16 x 1.25" shcs. Now attach the lower end of the support bracket to the main bracket with a (S252) 3/8-16 x 1.5" shcs and a (TP3-.800") long spacer in between the support bracket and the main bracket.



Step-3

The tensioner can be installed in 3 different positions to aid in belt length variation and belt routings. To install the belt tensioner (P758) to the main bracket (35029-A) using a (S160) 5/16-18 x 2.75" shcs with two (S660) 5/16 washers. One washer on under the head of the bolt and one on the backside of the bracket. Now retain with a (S616) 5/16-18 lock nut. Leave loose and slip on belt between the tensioner and the bracket before tightening .

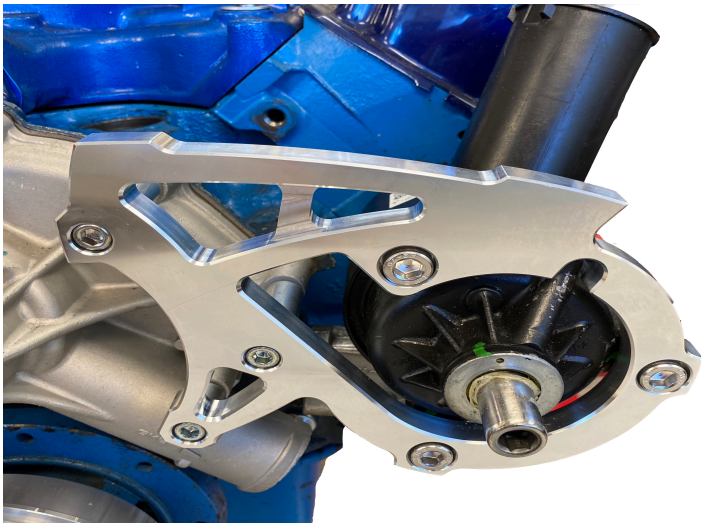


Step-4

Install a Sanden 7176 a/c compressor to the lower arms of the main bracket . Use two (S550) m8-1.25 x 20mm shcs. Attach the rear support (35029-C) to the rear ear of the a/c compressor using a (TP5-1.250") long spacer between the rear bracket and the rear a/c ear. Secure with two (S660) 5/16 washers, one (S218) 5/16-18 x 3.5" hex bolt and a (S616) 5/16 lock nut as shown. Now install (394-A) a/c nose cover to the clutch assembly with either three (S124) 1/4-20 x .75" shcs or three (S520) m8-1.0 x 20mm shcs depending on threads in clutch as they vary per manufacture.

Step-5

To mount the power steering bracket (35038-A) to water pump in the upper hole use a (S170) 5/16 -18 x 4" shcs with a (TP5-1.775") long spacer in between bracket and water pump. The center hole will use a (S176) 5/16-18 x 6" shcs with a (TP5-1.775") long spacer. In the lower hole use a (S176) 5/16-18 x 6" shcs with a (TP5-.600") long spacer.

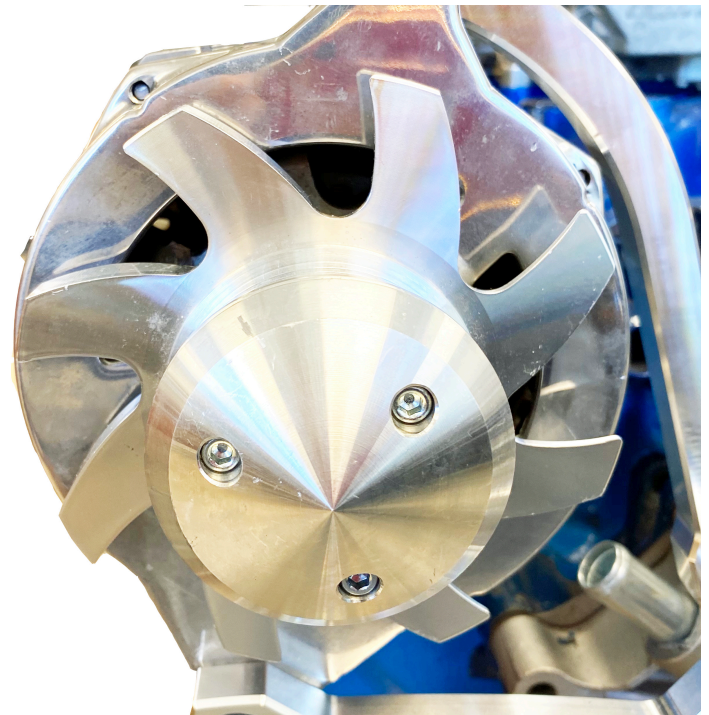


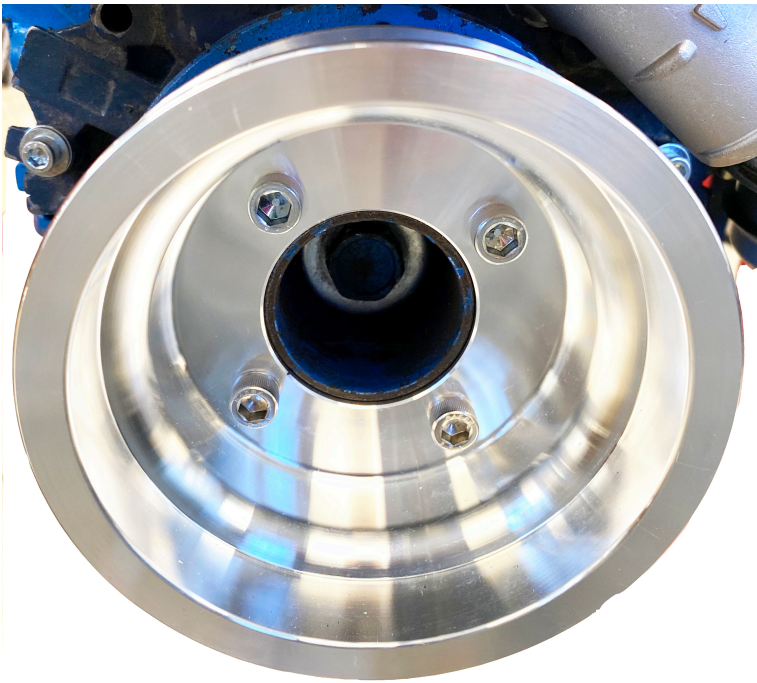
Step-6

Mount the Ford power steering pump to bracket using three (S560) m10-1.25 x 20mm shcs.

Step-7

Install the alternator fan (221) and pulley (206-A) to the alternator . Use (S685) 11/16 "lock washer and install alternator nut. We recommend an impact driver to install. Now install the alternator pulley cover (306-A) to the pulley using three (S028) 8-32 x 1" shcs



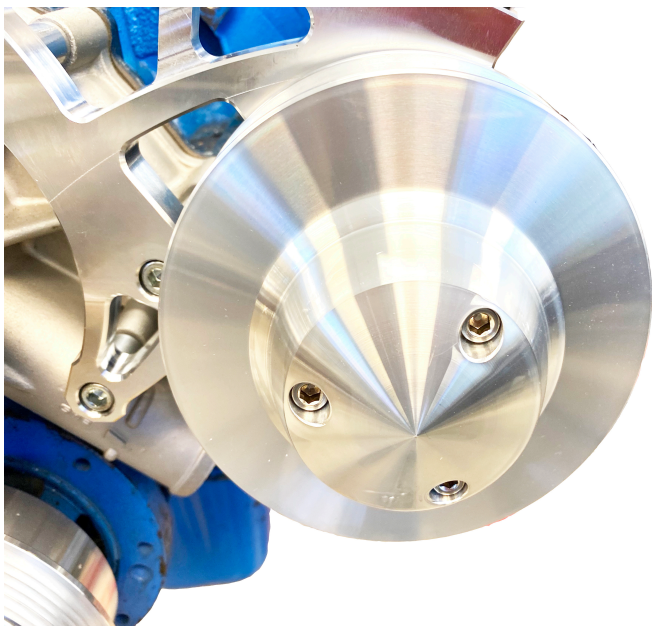
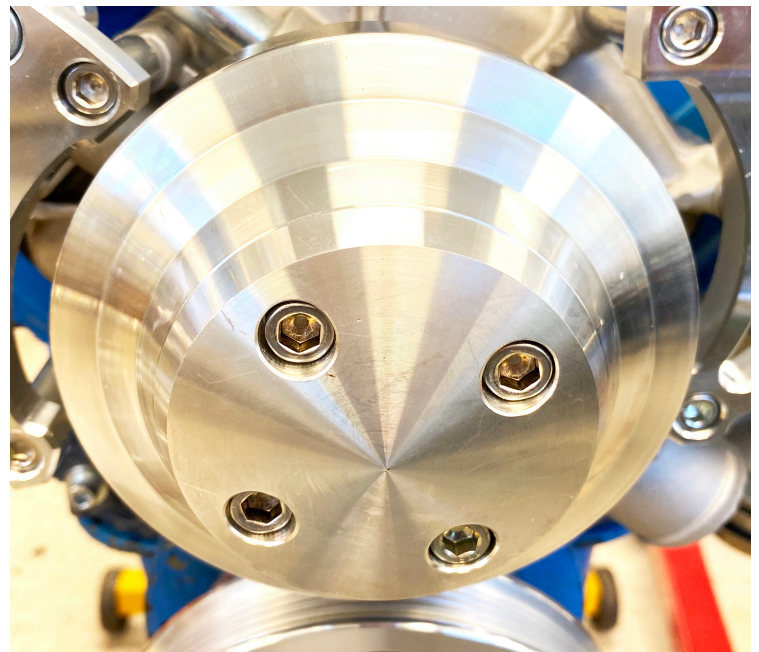


Step-8

Install crank pulley (2008-A) with four (S248) 3/8-16 x 1" shcs. **Note: A lot of aftermarket balancers/dampners will require crank pulley spacers to bring the crank pulley to correct alignment. March Performance carries spacers to correct. Please contact us for help.**

Step-9

Install water pump pulley (2012-A) to the water pump with water pump pulley nose cover (320-A) and four (S183) 5/16-18-.625" shcs. If running a mechanical fan do not install cover and use appropriate length hardware. Hardware not provided by March.

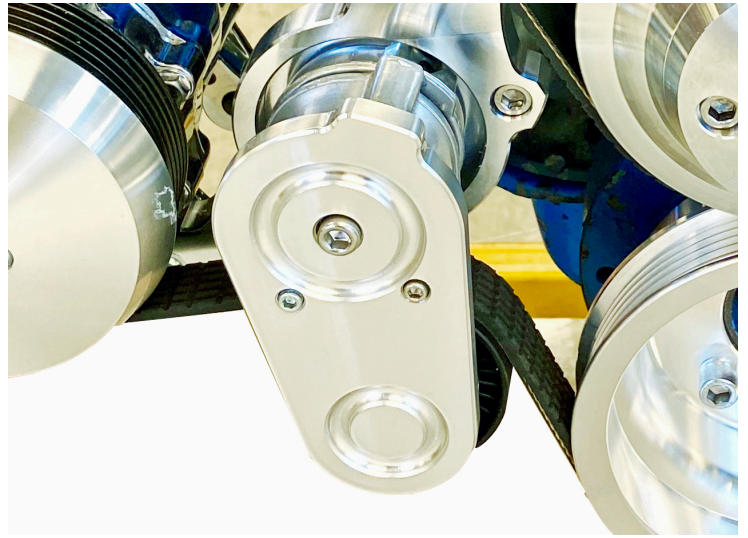


Step-10

Install power steering pulley (630-A) with a power steering pulley installation tool. These can be rented at any auto parts store. Press pulley on until it aligns with crank pulley. Use a straight edge to check alignment. Now install power steering pulley nose cover (360-A) with three (S106) 1/4-20 x 1.25" shcs.

Step-11

This kit requires the use of a 66" 6 rib belt. We recommend a **Dayco brand belt part# 5060660**. Recommended routing is shown in picture below. After belt has been installed and tension is applied, now install (759-A) tensioner cover using two (S022) 8-32 x .375" shcs



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- 1. Use and install the Product only for its intended purpose.
2. To avail yourself of this Limited Warranty, return the Product with a copy of the paid receipt, postage paid to: MARCH PERFORMANCE 16160 PERFORMANCE WAY NAPLES, FL 34110
3. When returning the Product, you must follow the directions set forth on the Warranty/Return Form on the reverse side of this Limited Warranty. If you no longer have the Warranty/Return Form, one may be obtained by contacting March Performance during normal business hours at: (888) 729-9070.
4. Shipping and/or transportation costs returning the Product to March Performance and any damage caused during shipping are your responsibility. March Performance will pay for shipping and/or transportation costs incurred in returning the Product to you.

LIMITED WARRANTY WARRANTY/RETURNS FORM

No product mounted is considered for credit unless it is a manufacturer defect.

All products returned for any reason must reference an authorization number (RGA). The RGA number is obtained by calling place of purchase during normal business hours. Any product returned without the RGA# written on the return package next to the return shipping label will be refused.

All returns must ship via UPS and be properly packaged in the original carton. Return freight charges are the responsibility of the customer unless the product was shipped in error.

March product returned after (1) year from date of purchase will not be accepted unless it is found to be a manufacturer defect. The customer must include a written statement describing the alleged product defect. The complete Limited Warranty is set forth on the reverse side.

- 100% credit issued on manufacturer defects
20% return fee on all reshelvable product
30% return fee on all repairable product

NO CREDIT WILL BE ISSUED ON RETURNED PRODUCT BEYOND REPAIR

March Performance thoroughly inspects all returns. It is the sole discretion of March Performance in determining the condition of all returned merchandise.

To receive replacements at no charge the original product must first be received and inspected by March Performance for determination. Immediate replacements may be purchased and later credited upon inspection determination.

Please Complete the Information below, detach and include with returned product.

Form fields for RGA#, CT#, Issued by, Date, Purchaser's Name, Phone, Address, Purchased Directly Through, Invoice#, Product ID, Invoice Date, Reason.

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