

Rev:8/27/12



**AMC ALTERNATOR & POWER STEERING
KITS 55010 & 55050**

PARTS LIST

55020 Alternator Bracket

- 1- 55020-A.....Alt Bracket Body
- 1- TP3-.400.....Spacer Tube .400" lg
- 1- TP7-2.700...Spacer Tube 2.700" lg
- 2- S281.....3/8-16 x 5-3/4" SHCS
- 3- S672.....7/16 Washer
- 1- S378.....7/16-14 x 6-1/2" SHCS
- 1- S248.....3/8-16 x 1" SHCS
- 2- TP3-1.040...Spacer (for Edelbrock-pump)

55060 Power Steering Bracket

- 1- 55060-A.....PS Bracket Body
- 1- 30358-B.....P/S Rear Support
- 2- S349.....7/16-14 x 1-1/2" SHCS
- 2- S771.....Stainless Spacer 2"
- 2- S248.....3/8-16 x 1" SHCS
- 1- AC3-.200....Spacer .200 lg
- 1- 21074-A.....PS Adapter
- 2- S244.....3/8-16 x 3/4" SHCS
- 1- S311.....3/8-16 x 3/4" Hex Head
- 1- S323.....3/8 x 2" Hex Bolt
- 1- S664.....3/8 Washer
- 1- AC3-.875....Alum Spacer .875" lg
- 1- S453.....5/8 Set Screw
- 1- S250.....3/8 x 1-1/4" SHCS
- 1- S622.....3/8 Lock Nut
- 1- S143.....5/16-18 x 5/8" SHCS
- 1- S262.....3/8-16 x 2-1/2" SHCS

Belt Sizes:

43-1/2" Alternator

47-1/2" Power Steering

55010-206 Alt (Only) Pulley Kit

- 1- 5511-A.....Crank Pulley Single Serp
- 1- 5512-A.....WP Pulley Single Serp
- 1- 206-A.....Alternator Pulley
- 1- 306-A.....Alternator Pulley Cap
- 1- 221-A.....Alternator Fan
- 3- S028.....8-32 x 3/8" SHCS
- 1- S685.....7/16 Lock Washer
- 4- S248.....3/8-16 x 1" SHCS
- 1- 330-A.....WP Nose Cover
- 4- S186.....5/16-24 x 7/8" SHCS

55050-206 Alt & PS Pulley Kit

- 1- 5521-A.....Crank Pulley Dual Serp
- 1- 5522-A.....WP Pulley Dual Serp
- 1- 206-A.....Alternator Pulley
- 1- 306-A.....Alternator Pulley Cap
- 1- 221-A.....Alternator Fan
- 3- S028.....8-32 x 3/8" SHCS
- 1- S685.....7/16 Lock Washer
- 4- S248.....3/8-16 x 1" SHCS
- 4- S186.....5/16-24 x 7/8" SHCS
- 1- 629-A.....Power Steering Pulley
- 1- 360-A.....PS Pulley Cap
- 3- S106.....1/4 x 1-1/4" SHCS
- 1- S330-A.....WP Nose Cover

PHOTO-1

Install the Crank Pulley (5511-A) or (5521-A) using four 3/8-16 x 1" SHCS (S248). Then install the Water Pump Pulley (5512-A) or (5522-A) with Water Pump Cap (330-A) using four 5/16-24 x 7/8 SHCS (S186).



PHOTO-2

Install the Alternator Bracket (55020-A) using two 3/8 x 5-3/4" SHCS (S281). Between the Water Pump and the upper mounting hole use a (TP3-.400) Spacer Tube. Note: If using Edelbrock Water Pump use (2) TP3-1.040 Spacers in between bracket and pump. Do Not use TP3-.400.

PHOTO-3

Mount the alternator, (Ford Style) in the lower mounting hole use a 7/16 x 6-1/2" SHCS (S378) and a (TP7-2.700) Spacer between the head and the alternator mounting ear. If you still have a gap use the provided 7/16 washers (S672) as needed. In the upper slot use a 3/8-16 x 1" SHCS (S248). Now add the Alternator Fan (221-A) and Alternator Pulley (206-A) using the (S685) Lock Washer. Then install the Alt. Cap (306-A) using three 8-32 x 1" SHCS (S028).



PHOTO-4

If you have a Alternator Only Kit install a 43-1/2 " Belt P.N. 5060435 and tightening the belt using the slot. If you have Power Steering to add to your kit move to step five.

Photo-5

Insert two 3/8 x 5-1/2" Threaded Studs (S349) into the shown locations of the water pump, then thread two 3/4" x 2" long Stainless Spacers (S771) over the studs as shown.



Photo-6

Mount the Power Steering Bracket (55060-A) to the two studs using two 3/8-16 x 1" SHCS (S248). Between the lower stud and the rear of the bracket, insert a .200 thick Aluminum Spacer (AC3-.200).

Photo-7

Install the Power Steering Adapter (21074-A) to the Saginaw Power Steering Pump use two 3/8 x 3/4" SHCS (S244) and a 3/8 x 3/4" Hex Bolt (S311). Note March Billet Unit shown stock part is a 1971 Impala style.



Photo-8

Between the Rear Support and the head, use the (AC3-.875) Alum. Spacer as shown. Mount the Rear P/S Support to the head (30358-B) using a 3/8 x 2" Hex Bolt (S323) and a 3/8 Washer (S664). In the end of the Rear Support thread the (S453) 5/8 O.D. Threaded Spacer.

Photo-9

Mount the Power Steering Pump to the bracket in the lower mounting hole using a 3/8 x 1-1/4" SHCS (S250) and a 3/8 Lock Nut (S622). In the upper slot use a 5/16 x 5/8 SHCS (S143). Now tie the Rear Support into the back of the pump with a 3/8 x 2-1/2" SHCS (S262). Use the Adjustment Spacer to take up any gap between the Pump and the Rear Support.



Photo-10

Install the Power Steering Pulley (629-A) and the Power Steering Pulley Cover (360-A) using three 1/4 x 1-1/4" SHCS (S106).

Photo-11

Now install the Alternator Belt 43-1/2" and tighten. Now install the Power Steering Belt 47-1/2" and tighten the front and rear supports. To install P/S belt "must" remove top bolt from bracket and allow pump to swing in. Install belt and then reinstall bolt and then tighten.



Photo-12

Run the motor at idle and check belt alignment before running the motor up. Re-check all bolts and mounting hardware.

LIMITED WARRANTY

March Performance warrants to the original retail purchaser that for a period of ninety (90) days from the date of purchase, March Performance will repair or replace, at their option, any Product, which is found to be defective in material or workmanship.

Exclusions from Warranty Coverage

March Performance does not warrant any Product that is damaged from abuse, misuse or misapplication or not used for its intended purposes.

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Your Responsibilities:

- 1. Use and install the Product only for its intended purpose.
2. To avail yourself of this Limited Warranty, return the Product with a copy of the paid receipt, postage paid to: MARCH PERFORMANCE 16160 PERFORMANCE WAY NAPLES, FL 34110
3. When returning the Product, you must follow the directions set forth on the Warranty/Return Form on the reverse side of this Limited Warranty. If you no longer have the Warranty/Return Form, one may be obtained by contacting March Performance during normal business hours at: (888) 729-9070.
4. Shipping and/or transportation costs returning the Product to March Performance and any damage caused during shipping are your responsibility. March Performance will pay for shipping and/or transportation costs incurred in returning the Product to you.

LIMITED WARRANTY WARRANTY/RETURNS FORM

No product mounted is considered for credit unless it is a manufacturer defect.

All products returned for any reason must reference an authorization number (RGA). The RGA number is obtained by calling place of purchase during normal business hours. Any product returned without the RGA# written on the return package next to the return shipping label will be refused.

All returns must ship via UPS and be properly packaged in the original carton. Return freight charges are the responsibility of the customer unless the product was shipped in error.

March product returned after (1) year from date of purchase will not be accepted unless it is found to be a manufacturer defect. The customer must include a written statement describing the alleged product defect. The complete Limited Warranty is set forth on the reverse side.

- 100% credit issued on manufacturer defects
20% return fee on all reshelvable product
30% return fee on all repairable product

NO CREDIT WILL BE ISSUED ON RETURNED PRODUCT BEYOND REPAIR

March Performance thoroughly inspects all returns. It is the sole discretion of March Performance in determining the condition of all returned merchandise.

To receive replacements at no charge the original product must first be received and inspected by March Performance for determination. Immediate replacements may be purchased and later credited upon inspection determination.

Please Complete the Information below, detach and include with returned product.

Form fields for RGA#, CT#, Issued by, Date, Purchaser's Name, Phone, Address, Purchased Directly Through, Invoice#, Product ID, Invoice Date, Reason.

** MOUNTED PRODUCTS ARE NONREFUNDABLE **