PONTIAC ALT & A/C & P/S
13120  Alt & A/C & Keyway P/S
13125  Alt & A/C & Press Fit P/S
### Parts List

**50702 Alt & P/S Bracket**
- 1- 50702-A.....Alt & P/S Bracket
- 1- 30039A-09.....PS Rear Support Bracket
- 2- TP3-1.100.....Tube Spacer
- 1- 30142-A.....Threaded Spacer 2-1/2”
- 1- S143.....5/16-18 x 5/8” SHCS
- 1- S144.....5/16-18 x 7/8” SHCS
- 1- S150.....5/16-18 x 1-1/2” SHCS
- 1- S158.....5/16-18 x 2-1/2” SHCS
- 1- S160.....5/16-18 x 2-3/4” SHCS
- 1- S622.....3/8 Lock Nut
- 1- 740-A.....Idler Pulley
- 1- 302-A.....Idler Pulley Cover
- 3- S022.....8-32 x 3/8” SHCS
- 2- S666.....3/8 Washer
- 1- S323.....3/8 x 2” Hex Bolt
- 1- S282.....3/8-16 x 6” SHCS
- 1- S450.....5/8 x 1-1/8” Threaded Spacer
- 1- RA-2.500.....Adjustment Rod 2.5”
- 1- 20140-A.....Alt Relocator Bracket
- 1- S144.....5/16-18 x 7/8” SHCS
- 1- S248.....3/8-16 x 1” SHCS
- 1- 21068-A.....PS Relocator Bracket Body
- 2- S244.....3/8-16 x 3/4” SHCS
- 2- S312.....3/8-16 x 1” Hex Bolt
- 1- S453.....5/8 x .850” Threaded Spacer
- 1- S264.....3/8-16 x 2-3/4” SHCS

**13070-208 Pulley Kit**
- 1- 13071-A.....Crank Pulley
- 1- 13072-A.....Water Pump Pulley
- 1- 221-A.....Alt. Fan
- 1- 208-A.....Alt. Pulley
- 1- 307-A.....Alt. Pulley Cover
- 1- 329-A.....W/P Pulley Cover
- 1- 623-A.....P/S Pulley (Keyway)
- 1- 624-A.....P/S Pulley (Press)
- 3- S028.....8-32 x 1” SHCS
- 1- S685.....Lock Washer
- 8- S186.....5/16-18 x 7/8” SHCS
- 1- 395-A.....A/C Cover
- 3- S124.....1/4 x 3/4 Button Head

**Belt Size:**
94-1/2” Belt

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### March Performance

**Tech Support**
1-888-729-9070
**Photo-1**
Install the Crank and Water Pump Pulleys (13071-A) and (13072-A). Also install the W/P Nose Cover (329-A) using the eight provided 5/16-24 x 7/8” SHCS (S186).

**Photo-2**
Mount the Alt-P/S Bracket (50702-A) to the Water Pump. In the upper mounting hole use a (TP3-1.100) Spacer Tube and a 5/16 x 2-3/4” SHCS (S160). In the lower hole use a (TP3-1.100) Spacer Tube and a 5/16 x 2-1/2” SHCS (S158). Note: The spacers go between the Water Pump and the Bracket.

**Photo-3**
Mount the P/S Re-locator Bracket (21068-A) to the P/S Pump as shown. Use two 3/8 x 3/4” SHCS (S244) and one 3/8 x 1” Hex Bolt (S312).

**Photo-3B**
Mount the (30039A-09) to the head using a 3/8 Washer (S666) and a 3/8 x 1” Hex Bolt (S312). Install the 5/8 Threaded Spacer (S450) into the bracket and secure to the back of the P/S Pump with a 3/8 x 2-3/4” SHCS (S264).

**Photo-4**
Mount the Idler (740-A) thru the slot of the main bracket. Use the 3/8 x 2” Hex Head (S323), 3/8 Washer (S666), and secure with a 3/8 Lock Nut (S622) on the back side of the Main Bracket, into the counterbored slot.
Note: Leave Idler Pulley Cap (302-A) off untill belt has been installed.
**Photo-5**
Mount the Power Steering Pump to the main bracket. In the upper hole use a 5/16 x 5/8" SHCS (S143) in the lower hole use a 5/16 x 7/8 SHCS (S144).

**Photo-6**
Install the Alternator with the 2-1/2" Alum Spacer (30142-A) and the 5/8 x .850 (S453) threaded spacer. Thread spacer into the tube positioning it behind the Alternator. Insert a 3/8 x 6" SHCS (S282) thru the bracket, alt, tube and then into the head. Use the threaded spacer for adjustment. Install Alt Fan (221-A) and Alt Pulley (208-A). Secure with Lock Washer (S685) Install Alt Pulley cover (307-A) with three (S028).

**Photo-7**
Install the Power Steering Keyway Pulley (623-A) or Press Fit Pulley (624-A). Secure with a lock nut.

**Photo-8**
Install Alt Re-locator (20140-A) to the top tang of the Alternator with a 5/16 x 7/8 SHCS (S144). Attach rod end to the threaded side of bracket using 3/8 x 1" SHCS (S248). Attach other rod end to Water Pump with 5/16-18 x 1-1/2" SHCS (S150).
**Photo-9**
Mounting the A/C Main Bracket (50703-A)
In the upper hole use a 5/16 x 2-1/2" SHCS (S158) with a (TP5-.950) Spacer tube.
In the center hole use a 3/8 x 5" SHCS (S278) with a (TP3-1.100) Spacer tube. In the lower hole
Use a 5/16 x 2-1/2" SHCS (S158) with a (TP3-.990) Spacer Tube. Note Spacers go between the W/P and the Bracket.

**Photo-10**
Install the Rear A/C Support bracket (50703-B)
Using two 3/8 x 1" SHCS (S248) As shown.

**Photo-11**
Mount the two Idlers (742-A) to the face of the Main Bracket using two 3/8 Washers (S666) and two 3/8 x 2" Hex Bolts (S323). Then install the Idler Covers (740-B) using six 8-32 x 3/8 SHCS (S022).

**Photo-12**
Mount the Sanden 508 A/C Compressor as shown. Use a 3/8 x 5" SHCS (S278) and a (TP3-2.900) Spacer Tube. Then secure with a 3/8 Lock Nut (S622).
**Photo-13**
Attach the 6" Adjustment Rod (RA-6.000) to the A/C compressor with a 3/8 x 1-1/2" SHCS (S252) and a 3/8 lock nut (S622) then in the upper tapped hole of the main bracket attach the rod to the back side of the bracket with a 3/8 x 1" SHCS (S248).

**Photo-14**
Install the A/C nose cover (395-A) using Three 1/4” Button heads (S124).

**Photo-15**
Installing the belt 94-1/2" Remove the two inner rod bolts both from the Alt. And A/C units tilting both inward. Note the Idler for the P/S bracket is slotted move it to the upper position of the slot. Install the belt and re-attach the rods to there proper locations. If needed the idler for the P/S bracket can be moved to the lower position of it slot for further belt adjustment.
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1. Use and install the Product only for its intended purpose.
2. To avail yourself of this Limited Warranty, return the Product with a copy of the paid receipt, postage paid to:

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3. When returning the Product, you must follow the directions set forth on the Warranty/Return Form on the reverse side of this Limited Warranty. If you no longer have the Warranty/Return Form, one may be obtained by contacting March Performance during normal business hours at: (888) 729-9070.

4. Shipping and/or transportation costs returning the Product to March Performance and any damage caused during shipping are your responsibility. March Performance will pay for shipping and/or transportation costs incurred in returning the Product to you.

LIMITED WARRANTY WARRANTY/RETURNS FORM
No product mounted is considered for credit unless it is a manufacturer defect.

All products returned for any reason must reference an authorization number (RGA). The RGA number is obtained by calling place of purchase during normal business hours. Any product returned without the RGA# written on the return package next to the return shipping label will be refused.

All returns must ship via UPS and be properly packaged in the original carton. Return freight charges are the responsibility of the customer unless the product was shipped in error.

March product returned after (1) year from date of purchase will not be accepted unless it is found to be a manufacturer defect. The customer must include a written statement describing the alleged product defect. The complete Limited Warranty is set forth on the reverse side.

100% credit issued on manufacturer defects
20% return fee on all reshipvable product
70% return fee on all repairable product

NO CREDIT WILL BE ISSUED ON RETURNED PRODUCT BEYOND REPAIR
March Performance thoroughly inspects all returns. It is the sole discretion of March Performance in determining the condition of all returned merchandise.

To receive replacements at no charge the original product must first be received and inspected by March Performance for determination. Immediate replacements may be purchased and later credited upon inspection determination.

Please Complete the Information below, detach and include with returned product,

RGA# __________________________ CT# __________________________ Issued by: __________________________ Date __________________________

Purchaser’s Name________________________ Phone________________________

Address________________________

Purchased Directly Through __________________________ Invoice# __________________________

Product ID __________________________ Invoice Date________________________

Reason __________________________

** MOUNTED PRODUCTS ARE NONREFUNDABLE **