1. Mount bracket front plate to power steering pump with bolts as shown
2. Mount bracket back plate to power steering pump with bolts and washer between bracket and pump. Note: on pumps with mounting stud, stud must be removed.
3. Using Loctite #242 or equivalent attach pump bracket assembly to lower drivers side engine block placing spacer block between bracket plates.
4. Mount power steering pulley, Note: press-on pulleys require proper installation tool.

**NOTE:** For a keyway style power steering pump March Performance recommends using a 1971 Impala V-8 pump
For a press-fit style power steering pump March Performance recommends using a 1977 Camaro V-8 2 hole pump