1. Mount bracket front plate to power steering pump with two 3/8-16 x 3/4” HHS bolts as shown
2. Mount bracket back plate to power steering pump with one 3/8-16 x 1” HHS bolt and washer between bracket and pump. Note: on pumps with mounting stud, stud must be removed.
3. Using Locktite #242 or equivalent attach pump bracket assembly to lower drivers side engine block placing spacer block between bracket plates. Use two 3/8-16 x 3 1/2” SHCS with small blocks or two 7/16-14 x 3 1/2” SHCS with big blocks
4. Mount power steering pulley, Note: press-on pulleys require proper installation tool.

NOTE: For a keyway style power steering pump March Performance recommends using a 1971 Impala V-8 pump
For a press-fit style power steering pump March Performance recommends using a 1977 Camaro V-8 2 hole pump