20785/20790 Big block Chevy

BELT FOR P/S 115"
BELT FOR NON P/S 108"

Mount Alt With A 3 1/2 S.C.
Use a 1.050 S.S. bushing in rear
Bore of Bracket and a 3/8 Lock nut

3/8 16x1 Mount rod to ALT Relocation bracket

3/8 16x1 1/2 and 3/8 lock nut

3/8 16x5 Mount A.C. to Bracket
with 3/8 lock nut

4 3/8 INCH ROD

3/8 16x1 1/4 socket caps
200. thick Alum. spacers between rods and brackets

3/8 16x3 1/4 mount bracket to
Water Pump With 1,400 Spacers
Between Water Pump and Bracket

grooved idler pulley

Double idler Bracket

IDLER BRACKET

3-3/8-16x1 socket caps
Mount A.C. Bracket

3/8 16x3 1/4 mount bracket to
Power Steering Bracket

3-3/8-16x1 socket caps
Mount ALT Bracket

IDLER
After mounting
PS Bracket mount
Idler with 3/8 x 2"
Hex use 3/8 washer
Between bolt and idler
Then install cap

2-2.430 steel spacers
2-7/16x3 socket caps

Note: If 7/16 bolt holes are present in heads
Drill clearance holes and use 7/16 x 1 bolts supplied