Optional Spring Loaded Tensioner Kit for Style Track Kits #21100, #21150

Parts Include:
1- (21105) Tensioner Base
1- (P750) OEM style Spring Loaded Tensioner.
1- (780) Tensioner Base Cover
1- (780-A) Tensioner Pulley Cover Retainer
1- (307-A) Tensioner Pulley Cover
3- 5/32" x 3/8" socket head cap screws Pulley Cover Bolts
2- (S250) 3/8"-16 x 1" socket head cap screw

Apply Loc-Tite to the threads of two (S248) 3/8"-16 x 1" socket head cap screw and mount tensioner base to block. **Fig-1**

Remove (S268) 3/8"-16 x 2 1/2" socket head cap screw, apply Loc-Tite to the threads of this bolt. Place Tensioner Cover Plate (781) on tensioner body, you can now permanently secure tensioner with cover plate to tensioner base. **Fig-3**

To aid in removing tensioner pulley temporarily mount tensioner (P750) to base with (21105) use one (S262) 3/8"-16 x 2 1/2" socket head cap screw thru center. Remove pulley using a 15mm wrench, **Fig-2** (note; bolt is a left handed thread, turn clockwise to remove). Discard washer.

Reinstall tensioner pulley and place Nose Cover Retainer (780) on tensioner pulley, replace bolt and tighten (counter clockwise). **Fig-4.** Install the tensioner pulley cover using the three 5/32" x 3/8" socket head cap screws

Push the Alternator and A/C inward to their fullest position and Install a 62" belt for power steering or a 59" belt for non power steering. Slip the belt over the crank pulley last. (See Instruction #16) Install (S553) 8mm x 1.25 x 35 mm bolt into (MM100) bushings, install, 1 each into Alternator, and A/C units, secured in their center most position. and tighten. (See Instruction #17)

Put the 15mm wrench on the tensioner pulley nut and turn counter clockwise to disengage spring tension. Slip belt over tensioner pulley and release tensioner pulley.