Highly Styled, Low Cost Serpentine Drive

Installation Instructions

Chevy Big Block
#21200 Style Track (without Power Steering)
#21250 Style Track (with Remote Power Steering)
#21255 Style Track (with Saginaw Power Steering)
  #21210 Revolver (without Power Steering)
#21260 Revolver (with Remote Power Steering)
#21265 Revolver (with Saginaw Power Steering)
#21220 Pro-Track (with Remote Power Steering)
**Parts List**

**Main Front Bracket Kit**  P/N 21201  
1 - 21201-A......Main Front bracket body (Style Track)  
1 - 21261-A......Main Front bracket body (Revolver)  
1 - 21216-A......Main Front bracket body (Pro Track)  
4 - S248 .........\( \frac{3}{8} \) - 16 x 1” SHCS  
4 - S339 .........\( \frac{3}{8} \) - 16 x 3” Threaded Stud  
1 - S550 ........M8 - 1.25 x 20mm SHCS  
2 - S553 ........M8 - 1.25 x 35mm SHCS  
4 - S785 ........3.000” Threaded Spacer Stainless  
2 - MM100......Alum Bolt Cap

**Alt Rear Support Bracket**  P/N 21202  
1 - 21202-A......Alt Support Bracket Body  
1 - S277 ........\( \frac{3}{8} \) - 16 x 4\( \frac{3}{4} \)” SHCS  
1 - S452 ........\( \frac{3}{8} \)” Threaded Bushing  
2 - S676 .........Paper Water Pump Gaskets  
1 - A3-1.250.....Alum Spacer  1\( \frac{1}{4} \)” Lg

**A/C Rear Support Bracket**  P/N 21203  
1 - 21203-A.....A/C Support Bracket Body  
1 - S150 ..........\( \frac{5}{16} \) - 18 x 1\( \frac{1}{2} \)” SHCS  
2 - S676 .........Paper Water Pump Gaskets  
1 - TP3-300.....\( \frac{3}{8} \)” ID x .300 Lg Spacer

**Power Steering Bracket**  P/N 21204  
(For Kit # 21250 with Saginaw Pump)  
1 - 21204-A.....Power Steering Bracket Body  
2 - S260 ..........\( \frac{3}{8} \) - 18 x 2\( \frac{1}{4} \)” SHCS  
2 - S356 ........\( \frac{7}{16} \) - 14 x 2\( \frac{3}{4} \)” SHCS  
2 - S556 ..........M8 - 1.25 x 40mm SHCS

**Power Steering Bracket**  P/N 21205  
(For Kit # 21255 with Saginaw Pump)  
1 - 21205-A.....P/S Front Plate  
1 - 21205-B.....P/S Rear Plate  
1 - 20115-C......Spacer Block  
2 - S311 ..........\( \frac{3}{8} \) - 16 x 3\( \frac{3}{4} \)” Hex Head Bolts  
1 - S312 ..........\( \frac{3}{8} \) - 16 x 1” Hex Head Bolts  
1 - TP3-.150.....\( \frac{3}{8} \)” ID x .150 Spacer  
2 - S364 ..........\( \frac{7}{16} \) - 14 x 3\( \frac{3}{4} \)” SHCS

**Belt Tensioner Tool**  P/N 21206  
1 - MM101......Right Hand Rod End  
1 - MM102......Left Hand Rod End  
1 - MM105......13” Threaded Rod

**Chevy BB Pulley Kit**  P/N 7660-206  
1 - 7666-A......Crank Pulley body  
1 - 6302-A......Water pump Pulley Body  
1 - 206-A.......Alternator Pulley Body  
1 - 306-A.......Alternator Pulley Cap Body  
1 - 221-A.......Alternator Fan  
1 - 394-A.......A/C Cover Body  
3 - S028 ..........\( \frac{3}{4} \) x 1” SHCS  
3 - S520 ........ M6 - 1.0 x 16mm Button Head Bolts  
4 - S186 ........\( \frac{7}{16} \) - 24 x \( \frac{7}{8} \)” SHCS  
3 - S248 ..........\( \frac{3}{8} \) - 16 x 1” SHCS  
1 - S685 ..........\( \frac{1}{4} \)” Long Washer  
1 - S716 ........ Water Pump Bushing  
3\( \frac{3}{16} \)” OD x \( \frac{5}{8} \)” ID x \( \frac{3}{16} \)” Long  
1 - 618-A.......P/S Pulley (Press Fit)  
(Fo r Kit # 21250)  
1 - 535-A.......P/S Pulley (Keyed)  
(Fo r Kit # 21255)  
1 - 302-A.......P/S Pulley Nose Cover  
3 - S022 ..........\( \frac{3}{4} \) x \( \frac{3}{16} \)” SHCS

**Accessories**  
1 - P125 .........BB Chevy Alum Water Pump  
Rev. Rotation  
1 - P412 ......Sanden A/C Compressor (chrome)  
1 - P417 .........A/C Line Kit  
1 - P572 .........Alum Alternator (chrome)  
1 - P315 .........Remote P/S Pump  
(Fo r Kit # 21250)  
1 - P304 .........Remote P/S Pump  
(Fo r Kit # 21255)

**Required Tools and Materials**

<table>
<thead>
<tr>
<th>Item</th>
<th>Description</th>
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<tbody>
<tr>
<td>RTV Silicone</td>
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<tr>
<td>Loc-Tite® Thread Locker</td>
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<td>Anti-seize Compound</td>
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<td>Gasket Scraper, Steel Wool or Sandpaper to clean gasket surfaces</td>
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<tr>
<td>( \frac{3}{16} )” Allen Head Driver</td>
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<td>( \frac{5}{16} )” Allen Head Driver</td>
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<td>6mm Allen Head Driver</td>
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<td>( \frac{5}{8} )” Combo Wrench</td>
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<td>( \frac{3}{8} )” Combo Wrench</td>
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<td>Socket Wrench &amp; Extension</td>
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<td>10mm 12pt. socket</td>
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<td>12mm 12pt. socket</td>
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<td>Serpentine Belt</td>
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<td>65” for Kits Without Power Steering</td>
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<td>67( \frac{1}{4} )” for Kits With Remote Power Steering</td>
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<td>69” for Kits With Saginaw Power Steering</td>
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**Tech Support** 1-888-729-9070
Preparing to Install

- Disconnect the battery to prevent accidental engagement of starter motor.
- Drain coolant from system
- If your A/C is intact and charged it must be evacuated. This is best done by a professional garage with proper recycling equipment
- Remove the existing alternator, air conditioning compressor and associated brackets.

Installing the Kit

**Note: Photos in these instruction show the Style Track bracket, Assembly of the Revolver and Pro-Track kits are the same.**

**Fig 1.** Ensure the sealing face of the coolant outlets are clean, flat and free of old gasket material. Apply a small amount of RTV silicone to one end of each mounting stud to prevent coolant seepage. Install the (4) \( \frac{3}{8} \times 3" \) mounting studs (S339) into the four water pump mounting holes \( \frac{1}{2} \) inch deep into block.

**Fig 2.** Install the Alternator Rear Support Brackets (21202-A) on the drivers side and A/C Rear Support (21203-A) on drivers side. Use the (4) provided Paper Gaskets (S676) and a small amount of silicon sealant installed on the front and rear of both brackets to ensure a water tight seal.

**Fig 3.** Install the Water Pump (P125) over the studs and secure with (4) 3" threaded spacers (S785) as shown and tighten.
Fig 4. Install Main Front Bracket (21201-A Style Track), (21261-A Revolver) or (21216-A Pro-Track) to the threaded studs using (4) 3/8 -16 x 1" socket caps. (S248)

Fig 5. Install 5/8"-18 Threaded Alternator Adjustment Bushing (S452) into Rear Alternator Support Bracket as shown.

Fig 6. Install the Alternator (P572) using a 3/8 x 4 3/4" SHCS (S277) and the billet spacer bushing (A3-1.250). Adjust Bushing (S452) to take up any space between the lower alternator support and the spacer. (snug only at this time). Tighten lightly at this time.

Fig 7. Install A/C unit (P412) Using a M8 x 20mm SHCS (S550) in the lower front hole and a 5/16 x 1 1/2" (S150) SHCS in the rear lower Hole. Use a 3/8" I.D. x .300 long spacer (TP3-.300) between the rear A/C bracket and the rear ear of the A/C unit As Shown.

For kit #21250 #21260 with remote Power Steering

Fig 8. Install the power Steering Pump (P315). To the Power Steering Bracket (21204-A) With (2) M8 x 40 mm SHCS (S556) Bolts are installed from the Rear of the bracket and into the pump. Install Power Steering Bracket (21204-A ) to the lower two holes of the block with (2) 7/16 x 2 3/4" (S356) or 3/8 X 2 3/4" (S260) SHCS Depending on Tapped holes of the block.
For kit #21255 with Saginaw Power Steering

**Fig 9.** Mount the front bracket (21205-A) to the front of the Power Steering pump with (2) 3/8 x 3/4" Hex Head (S311). Mount the rear plate (21205-B) to the rear of the Power Steering pump with (1) 3/8 x 3/4" Hex Head (S312). Use spacer (TP3-.150) between the rear plate and the Power Steering pump.

**Fig 10.** Use the (20115-C) Spacer Block between the two brackets. Install the unit to the lower right (drivers side) engine block tapped holes with (2) 7/16 x 3 1/2" SHCS (S364). Then install the Power Steering pulley.

**Fig 11.** Swing up A/C and Alt. units and let them swing inward at this time do not install the upper bolts into the Alt. and A/C units at this time.

**Fig 12.** Install water pump adapter bushing (S716) over the shaft as shown onto the locating boss.

**Fig 13.** Apply Loc-Tite to the threads of the four (S186) 5/16"-24 x 7/8" SHCS. Place the water pump pulley (6302-A or 6307-A) to the water pump and thread the cap screws through pulley and into water pump pulley flange, tighten firmly (28 ft/lbs.)
**Fig 14.** Install power steering pulley. (618-A or 535-A) Mount pulley in-line with crank pulley. Press on with a 9/16” wrench and install tool. When properly installed, pulley should be flush with top of shaft as shown. **Fig 14a.**

**(S248) 3/4”-16 x 1” SHCS.** Place the crank pulley (7666-A) on damper and align holes. Thread the (3) screws through pulley and into damper, tighten firmly (50 ft/lbs.)

**Fig 15.** Install (S553) M8 x 1.25 x 35 mm bolt into (MM100) bushings as shown. Install one each into Alternator, and A/C units in adjustment slots, leave loose at this time. **Fig 16.** Apply Loc-Tite to the threads of the three

**Fig 17.** Install alternator fan (221-A) and pulley (206-A) Along with Lock Washer (S685) and tighten pulley nut (impact to 90 ft, pounds). Install Alt Cap (306-A) with (3) 8-32 x 1” SHCS (S028). Place the compressor clutch cover (394-A) onto the compressor clutch and align. Thread the three (3) (S520) M6 - 1.0 x 16mm Button Head Bolts. through the cover and into the clutch and tighten. **Caution – Do not over-tighten!** Install the Power Steering Pulley Cover (302-A) with (3) 8/32 x 3/8” SHCS (S022).
If you are going to be installing your air conditioning hoses and charging the system at this time, remove the cover plate on top of the compressor body. Install the (P417) A/C adapter lines, hoses and connect clutch wire and charge system.

**Important:** If you are NOT installing hoses and charging the system at this time, leave cover plate on compressor. Do not connect the clutch wire or apply power to clutch wire without the hoses connected and the system charged – *Serious damage will occur to compressor.*
LIMITED WARRANTY

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Exclusions from Warranty Coverage

March Performance does not warrant any Product that is damaged from abuse, misuse or misapplication or not used for its intended purposes.

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1. Use and install the Product only for its intended purpose.
2. To avail yourself of this Limited Warranty, return the Product with a copy of the paid receipt, postage paid to:

   MARCH PERFORMANCE
   16160 PERFORMANCE WAY
   NAPLES, FL 34110
3. When returning the Product, you must follow the directions set forth on the Warranty/Return Form on the reverse side of this Limited Warranty. If you no longer have the Warranty/Return Form, one may be obtained by contacting March Performance during normal business hours at: (888) 729-9070.
4. Shipping and/or transportation costs returning the Product to March Performance and any damage caused during shipping are your responsibility. March Performance will pay for shipping and/or transportation costs incurred in returning the Product to you.

LIMITED WARRANTY WARRANTY/RETURNS FORM

No product mounted is considered for credit unless it is a manufacturer defect.

All products returned for any reason must reference an authorization number (RGA). The RGA number is obtained by calling place of purchase during normal business hours. Any product returned without the RGA# written on the return package next to the return shipping label will be refused.

All returns must ship via UPS and be properly packaged in the original carton. Return freight charges are the responsibility of the customer unless the product was shipped in error.

March product returned after (1) year from date of purchase will not be accepted unless it is found to be a manufacturer defect. The customer must include a written statement describing the alleged product defect. The complete Limited Warranty is set forth on the reverse side.

100% credit issued on manufacturer defects
20% return fee on all reshelvable product
70% return fee on all repairable product

NO CREDIT WILL BE ISSUED ON RETURNED PRODUCT BEYOND REPAIR

March Performance thoroughly inspects all returns. It is the sole discretion of March Performance in determining the condition of all returned merchandise. To receive replacements at no charge the original product must first be received and inspected by March Performance for determination. Immediate replacements may be purchased and later credited upon inspection determination.

Please Complete the Information below, detach and include with returned product.

RGA#_________________________________ CT#_______________________ Issued by:______________________ Date_____________________

Purchaser’s Name_________________________________________________________ Phone_____________________________

Address__________________________________________________________________________

Purchased Directly Through_____________________________________________________ Invoice#________________________

Product ID_________________________________________ Invoice Date____________________________

Reason___________________________________________________________________________

** MOUNTED PRODUCTS ARE NONREFUNDABLE **