Chevy 409 Revolver Kits
21350 Alt & A/C Kit
21355 Alt & A/C & REMOTE P/S Kit
# PARTS LIST

## Main Bracket
1. 21311-A. Main Bracket Body  
2. 747-A. Idler Pulley (Larger Bushing)  
3. 749-A. Idler Pulley  
4. 74-A. Idler Pulley  
5. 310-A. Idler Pulley Cap (Smaller Diameter)  
6. 302-A. Idler Pulley Cap  
7. 713. Adjustable Idler Assembly  
8. S022. 8-32 x 3/8 SHCS  
9. S102. 1/4 x 3/4 SHCS  
10. S221. 5/16 x 1-3/4 Hex Head  
11. S244. 3/8 x 3/4 SHCS  
12. S276. 3/8 x 4-1/2 SHCS  
13. S277. 3/8 x 4-3/4 SHCS  
14. S321. 3/8 x 1-3/4 Hex Head  
15. S323. 3/8 x 2 Hex Head  
16. S551. M8 x 25mm SHCS  
17. S622. 3/8 Lock Nut  
18. S660. 5/16 Flat Washer  
19. S666. 3/8 Flat Washer  
20. AC3-1.880. Spacer 1.880 Alum  
21. AC3-3.880. Spacer 3.880 Alum  
22. TP3-.150. Spacer .150  

## Idler Support Bracket
1. 21315-A. Idler Support Bracket Body  
2. 740-A. Idler Pulley  
3. 302-A. Idler Cap  
4. S022. 8-32 x 3/8 SHCS  
5. S250. 3/8 x 1-1/4 SHCS  
6. S323. 3/8 x 2 SHCS  
7. S666. 3/8 Flat Washer  
8. S775. 2.720 Threaded Spacer  

## 790-208 Pulley Kit
1. 7791-A. Crank Pulley  
2. 7792-A. Water Pump Pulley  
3. 208-A. Alternator Pulley  
4. 221-A. Alternator Fan  
5. 307-A. Alternator Cap  
6. 312-A. Water Pump Pulley Cap  
7. 394-A. A/C Compressor Cap  
8. 650-A. P/S Pulley (21355 Kit)  
9. S028. 8-32 x 1 SHCS  
10. S124. 1/4 x 3/4 Button Head  
11. S144. 5/16-18 x 7/8 SHCS (21355 Kit)  
12. S186. 5/16-24 x 7/8 SHCS  
13. S520. M6 x 20mm Button Head  
14. S779. 2.720 Threaded Spacer  
15. S291. 3/8-24 x 5/8 SHCS  
16. S685. 11/16 Lock Washer  

## Alternator Rear Support Bracket
1. 21312-A. Alternator Rear Support Body  
2. S256. 3/8 x 2 SHCS  
3. S677. Water Pump Gaskets  

## A/C Rear Support Bracket
1. 21313-A. A/C Rear Support Body  
2. S339. 3/8 x 3 Threaded Studs  
3. S677. Water Pump Gaskets  

## P/S Support Bracket (21355 Kit)
1. 21314-A. P/S Support Bracket Body  
2. S551. M8 x 25mm SHCS  

## Accessories
1. P148. Alum Water Pump  
2. P314. P/S with w/Hub (21355 Kit)  
3. P412. A/C Compressor  
4. P417. A/C Line Adapters  
5. P572. Alternator  

## Belt Sizes
- **Alt/AC - 71” Belt**
  - 5060710

- **Alt/AC/PS - 75.5” Belt**
  - 5060755
**Photo-1**
Using two 3/8 x 3" Threaded Studs (S339) in the block W/P mounting holes as shown. Install a provided Gasket (S677) then add the rear A/C Support Bracket (21313-A) then a second gasket (S677).

**Photo-2**
First use a Gasket (S677) then the Alternator Rear Support Bracket (21312-A) then a second gasket (S677). Now slide the Water Pump into place (P148) and secure with a pair of 3/8 x 2" SHCS (S256).

**Photo-3**
Now going back to the passenger side use two 3/4 dia. Threaded Spacers 2.720" long (S775) over the two studs as shown. This will finish securing the rear supports and the water pump.

**Photo-4**
Locate and install the Belt Adjustment Assembly (713) mounting it to the (REAR) of the Main Plate using two 1/4 x 3/4" SHCS (S102) thru the front side of the Main Plate.
**Photo-5**
Locate the four 3/8 x 4-3/4” SHCS (S277) and the four 3.880 long Aluminum Spacer Tubes (AC3-3.880) use them to attach the Main Plate to the four tapped holes in the rear supports with the four spacers going between the rear supports and the Main Plate.

**Photo-6**
Mount the Water Pump Pulley (7792-A) with the W/P Pulley Cap (312-A) using four 5/16 x 7/8 fine SHCS (S186). Now mount the Crank Pulley (7791-A) using three 3/8-24 x 5/8” SHCS (S291).

**Photo-7**
Attach the Idler Bracket (21315-A) to the two threaded studs using two 3/8 x 1-1/4” SHCS (S250). Now attach a (740-A) Idler Pulley to the bracket using a 3/8 Washer (S666) and a 3/8 x 2” Hex Bolt (S323). Now Add the Idler Cover (302-A) using three 8-32 x 3/8 SHCS (S022).

**Photo-8**
Mount the Alternator (P572) to the drivers side of the Main Bracket. In the lower mounting hole use a 3/8 x 4-1/2” SHCS (S276) and a (AC3-1.880) Spacer Tube. In the upper hole use a M8 x 25mm SHCS (S551). Now Add the Alt. Fan (221-A) the Alt. Pulley (208-A) securing with the provided (S685) Lock Washer. Then add the (307-A) Alt. Cover using three 8-32 x 1” SHCS (S028).
**Photo-9**
Mounting the A/C Unit (P412). Thru the Main Bracket use two M8 x 25mm SHCS (S551) Now thru the lower rear ear use a 5/16 washer (S660) with a 5/16 x 1-3/4" Hex Bolt (S221). You may also install the A/C Cover (394-A) using three 1/4-20 Button Heads (S124) or three M6 x 20mm Button heads (S520) depending on threads in clutch.

**Photo-10**
Install the (749-A) Idler Pulley just to the right side of the Water Pump Pulley with a 3/8 x 2" Hex Bolt (S323) and a 3/8 Washer (S666). Then add the Idler Cap (310-A) this cap is smaller, then the other three. Use three 8-32 x 3/8 SHCS (S022). Now in the slot with the belt tensioning bracket use the Belt Adjustment Idler (747-A) this idler has a large bushing on the rear of it. Use a 3/8 x 2" Hex Bolt (S323) with a 3/8 Washer (S666). Leave off cap until Photo 12. If this is a non-ps kit, to the right of the idler shown, add another idler, (740-A) this time use a 3/8 washer (S666) with a 3/8 x 1-3/4” Hex bolt (S321). Now add the (302-A) Idler Covers using three 8-32 x 3/8 SHCS (S022). If running PS install AFTER installing PS bracket.

**Photo-11**
Mount the P/S Bracket (21314-A) using two 3/8-16 x 3/4” SHCS (S244) now attach the P/S Pump (P314) using two M8 x 25mm SHCS (S551). Now install the P/S Pulley (650-A) using three 5/16 x 7/8 SHCS (S144). If this is a non PS Kit use supplied (S248) in open holes and tighten with 3/8 Lock Nuts (S622).

**Photo-12**
Installing the belt, Alt & AC 71” and Alt, AC, & PS 75.5”. Move Belt Adjuster to the top, install the belt leaving idler snug. Now tighten the belt, then Re-tighten the idler to keep in in place. Then install the Idler Cap (302-A) with 3 (S022).
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