**21601 Main Bracket**
1- 21601-A......Main Bracket Body
1- S770.........Threaded Spacer 1.900”
3- S775.........Threaded Spacer 2.720”
4- S248.........3/8-16 x 1” SHCS
1- S750-A......Brass Heater Hose
1- S324.........3/8-16 x 2-1/4” Hex Bolt
3- S339.........3” Threaded Stud
1- S340.........4” Threaded Stud
2- S553........M8-1.25 x 35mm SHCS
1- S550.........M8-1.25 x 20mm SHCS
2- S244.........3/8-16 x 3/4” SHCS
1- S276.........3/8-16 x 4-1/2” SHCS
2- MM100......Aluminum Bushing
2- S622.........3/8-16 Lock Nut
1- BLT-12......Adjustment Tool

**40724-08 PS Bracket (Kit 21655)**
2- S244.........3/8-16 x 3/4” SHCS
2- S551.........M8-1.25 x 25mm SHCS

**21109-09 Sag. PS Bracket (Kit 21660)**
1- 21109A-09...Front Bracket Body
1- 21109B-09...Rear Bracket Body
1- 20114C-09...Spacer Block
1- TP3-.150.....Spacer Tube .150” lg
1- S270.........3/8-16 x 3-1/2” SHCS
2- S311.........3/8-16 x 3/4” Hex Head
1- S312.........3/8-16 x 1” Hex Head

**21602 Alternator Rear Support Brkt**
1-21602-A......Main Bracket Body
2- S675.........Water Pump Gasket
1- TP3-1.890...Spacer Tube 1.890” lg

**Accessories**
1- P112.........Water Pump
1- P566.........Alternator
1- P425.........A/C Unit
1- P419.........A/C Line Adaptors
1- P314.........P/S Remote
1- P300.........P/S Pump (Kit 21660)

**BLT-12 Belt Adjustment Tool**

**NOTE:** PART NUMBERS ENDING IN
-08 are BLACK
-09 are SILVER

**Belt Sizes:**
63” Alt/AC/Rem PS
60” Alt / AC Only
64” Alt / A/C / PS Saginaw

WWW.MARCHPERFORMANCE.COM                              Tech 1-888-729-9070
**Photo-1**
Install the Three 3” Threaded Studs (S339) into the block leaving the lower left W/P mounting hole for the 3/8 x 4” Threaded Stud. (S340). Then slide two of the Water Pump Gaskets (S675) over the studs as shown.

**Photo-2**
Slide the Rear A/C support (21603-A) over the left set of studs, this support has the 5/16 tapped hole to the larger 3/8 tapped hole. Then add the rear Alt. Support (21602-A) over the right pair of studs as shown.

**Photo-3**
Add the second pair of W/P Gaskets (S675) then Install the provided Water Pump (P112). Secure the water pump using three (S775) 2.720” long Threaded Spacers and one 1.890” long Threaded Spacer.

**Photo-4**
Mount the Main Bracket (21601-A) to the four threaded studs with four 3/8 x 1” SHCS (S248).
Install the Water Pump Pulley (6303-A) using four 5/16-24 x 5/8 SHCS (S183). Now install the Crank Pulley (6301-A) using three 3/8-24 x 1” SHCS (S292).

Mount the A/C Unit (P425) to the Main Bracket. In the upper slot use a (MM100) Aluminum Bushing and a M8 x 35mm SHCS (S553). In the lower hole of the Main Bracket use a M8 x 20mm SHCS (S550). Thru the rear lower ear, between the rear support, and the rear A/C ear use a (TP3-.150) Spacer and secure with a 5/16 x 1-1/2” Hex Bolt (S213) and a 5/16 Washer (S660).

Mount the Alternator ( P566 ) in the upper Slot use a (MM100) Alum. Bushing and a M8 x 35mm SHCS (S553) in the lower hole of the main plate. In the lower hole use a 3/8 x 4-1/2” SHCS (S276) and a (TP3-1.890) Spacer between the Alt. and the Rear Support.
Photo-9
Install the belt 63” as shown use the provided Adjustment Tool (BLT-12) to tighten the belt, then REMOVE the tool for future use. (NOTE) For Non P/S Kit use a 60” Belt. For Sag. Kit use 65” belt.

Photo-10
This photo shows the Saginaw P/S Bracket (21109-09). On the rear of the pump install the (21109B-09) using a 3/8 x 1” hex bolt and spacing with a (TP3-.150) spacer between the pump and the bracket. Mount the front bracket (21109A-09) to the two P/S holes with two 3/8 x 3/4 “ Hex Bolts (S311). Use the (20114C-09) Spacer Block between the two mounting brackets and mount the unit to the block with to 3/8 x 3-1/2” SHCS (S270) as shown. And install the (535-A) P/S Pulley.

** (Shown with optional nose cover 302-A) **
March Performance warrants to the original retail purchaser that for a period of ninety (90) days from the date of purchase, March Performance will repair or replace, at their option, any Product, which is found to be defective in material or workmanship.

**Exclusions from Warranty Coverage**

March Performance does not warrant any Product that is damaged from abuse, misuse or misapplication or not used for its intended purposes. This Limited Warranty does not cover or apply to any damage or loss sustained to the engine or any other parts which may have been caused by the defective Product and does not cover or apply to any personal injury, labor charges or any other incidental costs for damages caused by the defective Product. THIS IS THE ONLY EXPRESS WARRANTY GIVEN WITH RESPECT TO YOUR PRODUCT. ALL OTHER EXPRESS WARRANTIES, GUARANTEES, OR STATEMENTS REGARDING THE PRODUCT, WHETHER WRITTEN OR VERBAL, ARE HEREBY DEEMED NULL AND VOID AND OF NO EFFECT.

Normal wear and tear and damage to the Product not caused by March Performance are also excluded from this Warranty.

**DISCLAIMER OF OTHER WARRANTIES**

EXCEPT TO THE EXTENT PROHIBITED BY APPLICABLE LAW, ANY IMPLIED WARRANTY WHETHER OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, OR WARRANTY, SOME STATES DO NOT ALLOW LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY WILL LAST SO THAT THE PRECEDING LIMITATION MAY NOT APPLY TO YOU.

**Limitation on Remedies**

REPAIR OR REPLACEMENT AS PROVIDED IN THIS WARRANTY IS YOUR EXCLUSIVE REMEDY. MARCH PERFORMANCE SHALL NOT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGE FOR BREACH OF ANY EXPRESS OR IMPLIED WARRANTY ON THE PRODUCT. SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES SO THE PRECEEDING LIMITATION OR EXCLUSIONS MAY NOT APPLY TO YOU. YOU HAVE NO RECOURSE OR REMEDY FOR DAMAGE OR DEFECT CAUSED BY MISUSE, ABUSE OR NEGLIGENCE.

THIS WARRANTY GIVES YOU SPECIFIC RIGHTS AND YOU MAY ALSO HAVE OTHER RIGHTS, WHICH MAY VARY FROM STATE TO STATE.

**Your Responsibilities:**

1. Use and install the Product only for its intended purpose.

2. To avail yourself of this Limited Warranty, return the Product with a copy of the paid receipt, postage paid to:

   MARCH PERFORMANCE
   16160 PERFORMANCE WAY
   NAPLES, FL 34110

3. When returning the Product, you must follow the directions set forth on the Warranty/Return Form on the reverse side of this Limited Warranty. If you no longer have the Warranty/Return Form, one may be obtained by contacting March Performance during normal business hours at: (888) 729-9070.

4. Shipping and/or transportation costs returning the Product to March Performance and any damage caused during shipping are your responsibility. March Performance will pay for shipping and/or transportation costs incurred in returning the Product to you.

**LIMITED WARRANTY WARRANTY/RETURNS FORM**

No product mounted is considered for **credit** unless it is a manufacturer defect.

All products returned for any reason must reference an authorization number (RGA). The RGA number is obtained by calling place of purchase during normal business hours. **Any product returned without the RGA# written on the return package next to the return shipping label will be refused.**

All returns must ship via UPS and be properly packaged in the original carton. Return freight charges are the responsibility of the customer unless the product was shipped in error.

March product returned after (1) year from date of purchase will not be accepted unless it is found to be a manufacturer defect. **The customer must include a written statement describing the alleged product defect.** The complete Limited Warranty is set forth on the reverse side.

100% credit issued on manufacturer defects
20% return fee on all reshelvable product
70% return fee on all repairable product

**NO CREDIT WILL BE ISSUED ON RETURNED PRODUCT BEYOND REPAIR**

March Performance thoroughly inspects all returns. It is the sole discretion of March Performance in determining the condition of all returned merchandise.

To receive replacements at no charge the original product must first be received and inspected by March Performance for determination. Immediate replacements may be purchased and later credited upon inspection determination.

Please Complete the Information below, detach and include with returned product.

---

RGA#________________________ CT#___________ Issued by:_________________________ Date___________________________

Purchaser’s Name_________________________ Phone___________________________

Address___________________________

Purchased Directly Through_________________________ Invoice#___________________________

Product ID_________________________ Invoice Date___________________________

Reason___________________________

---

**MOUNTED PRODUCTS ARE NONREFUNDABLE**