KIT 22210 NON POWER STEERING
KIT 22250 REM POWER STEERING
KIT 22255 SAGINAW POWER STEERING

Optional P418-06 AC Lines

Optional Belt Routing Shown
**Main Bracket**
1 - 22201-A ......... Front Main Bracket
1 - 22201-B ......... Alternator Rear Support Bracket
1 - 747-A .......... Idler Pulley
1 - 302-A .......... Idler Pulley Cap
1 - 713 ............ Adjustable Idler Assembly
9 - S022 ............ 8-32 x 3/8 SHCS
2 - S102 ............ 1/4 x 3/4 SHCS
1 - S248 ............ 3/8 x 1 SHCS
5 - S268 ............ 3/8 x 3-1/4 SHCS
1 - S321 ............ 3/8 x 1-3/4 Hex Head
3 - S551 ............ M8 x 25mm SHCS
1 - S622 ............ 3/8 Lock Nut
2 - S664 ............ 3/8 x 1 O.D. Flat Washer
1 - S666 ............ 3/8 x 3/4 O.D.Flat Washer
1 - S667 ............ 3/8 x 5/8 O.D.Flat Washer
1 - S750 ............ Hose Adapter
1 - TP3-.400 ........ Tube Spacer .400
3 - TP3-1.330 ......... Tube Spacer 1.330

**Pulley Kit**
1 - 6271-A .......... Crank Pulley
1 - 6217-A .......... Water Pump Pulley
1 - 650-A .......... P/S Pulley (22250 Kit)
1 - 613-A .......... P/S Pulley (22255 Kit)
1 - 394-A .......... A/C Compressor Cap
1 - 321-A .......... Water Pump Pulley Cap
1 - 306-A .......... Alternator Cap
1 - 221-A .......... Alternator Fan
1 - 206-A .......... Alternator Pulley
3 - S028 ............ 8-32 x 1 SHCS
3 - S124 ............ 1/4 x 3/4 Button Head
3 - S144 ............ 5/16-18 x 7/8 SHCS (22250 Kit)
4 - S183 ............ 5/16-24 x 5/8 SHCS
3 - S292 ............ 3/8 x 1 SHCS
3 - S520 ............ M6 x 20mm Button Head
1 - S685 ............ 11/16 Lock Washer

**20116 P/S Support Bracket (22250 Kit)**
1 - 20116-A ........ P/S Support Bracket
1 - 20116C-09 ......... P/S Bracket Spacer Block
2 - S266 ............ 3/8 x 3 SHCS
2 - S550 ............ M8 x 20mm SHCS

**20113 P/S Support Bracket (22255 Kit)**
1 - 20113-A-09 ......... Front P/S Support Bracket
1 - 20113B-09 ......... Rear P/S Support Bracket
1 - 20113C-09 ......... P/S Bracket Spacer Block
2 - S311 ............ 3/8 x 3/4 Hex Head
1 - S312 ............ 3/8 x 1 Hex Head
2 - S328 ............ 3/8 x 3 1/2 Flat Head
1 - S666 ............ 3/8 x 3/4 O.D.Flat Washer

**Accessories**
1 - P112 ............ Alum Water Pump
1 - P304 ............ Saginaw P/S (22255 Kit)
1 - P313 ............ P/S with w/Hub (22250 Kit)
1 - P412 ............ A/C Compressor
1 - P417 ............ A/C Line Adapters
1 - P572 ............ Alternator

**Belt Sizes**
Alt/AC 68-1/2” .................. 5060685
Alt/AC/PS Saginaw 83” .......... 506083
Alt/AC/PS Remote 83” ........... 506083
Photo-1
Mount the Belt adjustment bracket (713) to the back side of the main bracket (22201-A) Use two 1/4 x 3/4 " SHCS (S102) thru the front side of the main bracket for installation.

Photo-2
On the front side of the main bracket install the (747-A) Idler pulley to the belt adjuster using one 3/4” x 3/8 washer (S666) and one 3/8 x 1-3/4” Hex Bolt (S321) Hand tighten only at this time.

Photo-3
First thread the (S750) hose adapter into the water pump (P112). Use two 3/8 x 3-1/4” SHCS (S268) and two (TP3-1.330) Spacers in the upper mounting holes of the water pump putting the spacers between the Water pump and the main bracket. Mount the water pump and the main bracket to the motor as shown.

Photo-4
Now add a (TP3-1.330 ) and a 3/8 x 3-1/4” SHCS (S268) to the lower drivers side of the Water Pump. And on the lower passenger side use a 3/8 x 3-1/4” SHCS (S268) but between the water pump and the main bracket space with a 3/8 x .400 long spacer tube (TP3-.400) as shown.
Now tighten all four mounting bolts.
Photo-5
Mount the A/C unit (P412) to the drivers side of the main bracket Using two M8 x 25mm SHCS (S551).
Now add the A/C cover (394-A) securing it with three 1/4" button heads (S124) or three metric button heads (S520), depending on the clutch on your A/C unit.

Photo-6
Mount the Crank pulley (6271-A) using three 3/8 x 1” fine thread SHCS (S292).

Photo-7
Mount the A/C unit (P412) to the drivers side of the main bracket Using two M8 x 25mm SHCS (S551).
Now add the A/C cover (394-A) securing it with three 1/4" button heads (S124) or three metric button heads (S520), depending on the clutch on your A/C unit.

Photo-8
Mount the Alternator (P572) in the upper hole of the main bracket use a M8 x 25mm SHCS (S551) Now in the lower hole use a 3/8 x 3-1/4” SHCS (S268) running it thru the main bracket and the alternator, Now add the rear support bracket (22201-B) to the rear of the Alt. Securing it with a 3/8 washer (S664) and a 3/8 Lock nut (S622). Now attach the slotted end of the rear support to the head with a 3/8 washer (S664) and a 3/8 x 1” SHCS (S248).
Photo-9
Install the Alternator Fan (221-A) the Alt. Pulley (206-A) securing with the provided Lock Washer (S685). Now add the Alt. Cover (306-A) securing with three 8-32 x 1” SHCS (S028).

Photo-10
If your running a NON Power steering kit skip this Photo . If your running a Saginaw P/S kit install the (20113) P/S per the instructions and add the P/S pump (P304) with the bracket and add your (613-A) P/S pulley, and tighten with supplied lock nut.

Photo-11
This photo is for kits with the Remote P/S Kit. Mount the Bracket (20116) per instructions. Leave bracket loose and install (P313) P/S Pump with the provided M8 x 20mm SHCS (S550) now install the (650-A) P/S Pulley using three 5/16 x 7/8 SHCS. (S144).

Non P/S kit 68-1/2” Belt
Sag P/S 83” Belt
Rem P/S 83” Belt
Both kits use same belt Routing

Photo-12
Make sure the belt adjuster idler is moved to its upper position, Install the belt as shown below depending on the kit your building. Now turn the 3/8 screw on the back side of the bracket to move the idler down and tighten the belt. Then make sure to tighten the idler down fully and install the idler cover (302-A) using three 8/32 x 3/8 SHCS (S022).
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2. To avail yourself of this Limited Warranty, return the Product with a copy of the paid receipt, postage paid to:
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   16160 PERFORMANCE WAY
   NAPLES, FL 34110

3. When returning the Product, you must follow the directions set forth on the Warranty/Return Form on the reverse side of this Limited Warranty. If you no longer have the Warranty/Return Form, one may be obtained by contacting March Performance during normal business hours at: (888) 729-9070.

4. Shipping and/or transportation costs returning the Product to March Performance and any damage caused during shipping are your responsibility. March Performance will pay for shipping and/or transportation costs incurred in returning the Product to you.

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No product mounted is considered for credit unless it is a manufacturer defect.

All products returned for any reason must reference an authorization number (RGA). The RGA number is obtained by calling place of purchase during normal business hours. Any product returned without the RGA# written on the return package next to the return shipping label will be refused.

All returns must ship via UPS and be properly packaged in the original carton. Return freight charges are the responsibility of the customer unless the product was shipped in error.

March product returned after (1) year from date of purchase will not be accepted unless it is found to be a manufacturer defect. The customer must include a written statement describing the alleged product defect. The complete Limited Warranty is set forth on the reverse side.

100% credit issued on manufacturer defects
20% return fee on all resolvable product
70% return fee on all repairable product

NO CREDIT WILL BE ISSUED ON RETURNED PRODUCT BEYOND REPAIR

March Performance thoroughly inspects all returns. It is the sole discretion of March Performance in determining the condition of all returned merchandise.

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Please Complete the Information below, detach and include with returned product.

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Purchaser’s Name ___________________ Phone ___________________

Address ________________________________

Purchased Directly Through: ___________________ Invoice# ___________________

Product ID ___________________ Invoice Date ___________________

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