CHEVY BIG BLOCK STREET ROD KIT

23210 Alt & A/C
23250 Alt & A/C & Rem P/S
23255 Alt & A/C & Saginaw P/S
**Parts List**

**Main Bracket**
1 - 23201-A ............ Front Main Bracket
1 - 23201-B ............ A/C Rear Support Bracket
1 - 23201-C ............ Alternator Rear Support Bracket
1 - 747-A ............ Idler Pulley
1 - 302-A ............ Idler Pulley Cap
1 - 713 ............ Adjustable Idler Assembly
3 - S022 ............ 8-32 x 3/8 SHCS
2 - S102 ............ 1/4 x 3/4 SHCS
1 - S213 ............ 5/16 x 1-1/2 Hex Head
4 - S244 ............ 3/8 x 3/4 SHCS
1 - S313 ............ 3/8 x 1-1/4 Hex Head
1 - S264 ............ 3/8 x 2-3/4 SHCS
1 - S312 ............ 3/8 x 1 Hex Head
1 - S321 ............ 3/8 x 1-3/4 Hex Head
4 - S338 ............ 3/8 x 2-1/2 Threaded Stud
1 - S381 ............ 7/16 x 1-1/4 Hex Head
1 - S385 ............ 7/16 x 1 Hex Head
3 - S551 ............ M8 x 25mm SHCS
1 - S666 ............ 3/8 x 3/4 O.D.Flat Washer
4 - S672 ............ 7/16 Flat Washer
2 - S676 ............ W/P Gaskets
4 - S766 ............ 1.550 Threaded Spacer
1 - AC7-.312 ........ 312 Alum. Spacer

**P/S Bracket 20117 (23250 Kit)**
1 - 20117-A ............ P/S Support Bracket
1 - 20117C-09 ........ P/S Bracket Spacer Block
2 - S362 ............ 7/16 x 3 SHCS
2 - S550 ............ M8 x 20mm SHCS

**P/S Bracket 20110-09 (23255 Kit)**
1 - 20108A-09 ........ Front P/S Support Bracket
1 - 20108B-09 ........ Rear P/S Support Bracket
1 - 20110C-09 ........ P/S Bracket Spacer Block
2 - S311 ............ 3/8 x 3/4 Hex Head
1 - S313 ............ 3/8 x 1-1/4 Hex Head
2 - S384 ............ 7/16 x 3-3/4 Hex Head
1 - S666 ............ 3/8 x 3/4 O.D.Flat Washer
1 - TP3-.400 ........ Tube Spacer .400

**Pulley Kit**
1 - 7671-A ............ Crank Pulley
1 - 7615-A ............ Water Pump Pulley
1 - 650-A ............ P/S Pulley (23250 Kit)
1 - 613-A ............ P/S Pulley (23255 Kit)
1 - 394-A ............ A/C Compressor Cap
1 - 312-A ............ Water Pump Pulley Cap
1 - 306-A ............ Alternator Cap
1 - 221-A ............ Alternator Fan
1 - 206-A ............ Alternator Pulley
3 - S028 ............ 8-32 x 1 SHCS
3 - S124 ............ 1/4 x 3/4 Button Head
3 - S144 ............ 5/16-18 x 7/8 SHCS (23250 Kit)
4 - S183 ............ 5/16-24 x 5/8 SHCS
3 - S248 ............ 3/8 x 1 SHCS
3 - S520 ............ M6 x 20mm Button Head
1 - S685 ............ 11/16 Lock Washer

**Accessories**
1 - P125 ............ Alum Water Pump
1 - P304 ............ Saginaw P/S (23255 Kit)
1 - P313 ............ P/S with w/Hub (23250 Kit)
1 - P412 ............ A/C Compressor
1 - P417 ............ A/C Line Adapters
1 - P572 ............ Alternator

**Belt Sizes**

<table>
<thead>
<tr>
<th>Belt Sizes</th>
<th>Dayco Part #</th>
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<tbody>
<tr>
<td>Alt/AC 68.5”</td>
<td>5060685</td>
</tr>
<tr>
<td>Alt/AC/PS Saginaw 87”</td>
<td>5060870</td>
</tr>
<tr>
<td>Alt/AC/PS Remote 83.5”</td>
<td>5060835</td>
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Photo-1
Install four 3/8 x 2-1/2” Threaded Studs (S338) into the Water Pump mounting holes then slip the two provided Gaskets (S676) over the studs.

Photo-2
Slide the provided Water Pump (P125) over the studs and secure the Water Pump using four 1.550 Stainless Steel Threaded Spacers (S766) as shown.

Photo-3
Install the Crank Pulley (7671-A) to the balancer using three 3/8 x 1” SHCS (S248).

Photo-4
Install the Water Pump Pulley (7615-A) and the Water Pump Pulley Cap (312-A) using four 5/16 x 7/8 SHCS (S183).
Photo-5
Locate the Main Bracket (23201-A) and the (713) belt Adjuster Bracket. On the back side of the Main Bracket mount the Belt Adjuster by using two 1/4 x 3/4" SHCS (S102) thru the front side of the Main Bracket and lining up the adjuster with the slot.

Photo-6
Mount the Main Bracket to the four threaded spacers on the Water Pump. Use four 3/8 x 3/4" SHCS (S244) as shown.

Photo-7
Install the Idler Pulley (747-A) to the front of the Main Plate thru the slot. Use a 3/8 x 1-3/4 Hex Bolt (S321) and a 3/8 washer (S666) do not tighten this idler now.

Photo-8
Mount the A/C unit to the Main Bracket, (P412) use two M8 x 25mm SHCS (S551).
Photo-9
Mount the Alternator (P572) to the drivers side of the main bracket. In the upper mounting hole use a M8 x 25mm SHCS (S551).

Photo-10
Installing the Rear A/C Support Bracket (23201-B) between the bracket and the head insert a (AC7-.312) Aluminum Spacer securing with a 3/8 x 1-1/4” Hex Head (S313) or a 7/16 x 1-1/4” Hex Head (S381). Also use a 7/16 Washer (S672). Now secure the A/C unit rear ear to the bracket with a 5/16 x 1-1/2” Hex Bolt (S213). Note: Bushing in A/C Ear is pressed and may need to be moved forward to fitment.

Photo-11
Install the Rear Alternator Support (23201-C) Use two 7/16 Washers (S672) between the bracket and the head. Now use the third 7/16 washer and a 3/8 x 1” (S312) or a 7/16 x 1” Hex Head (S385) to mount the bracket to the head. Now thru the front of the main Bracket use a 3/8 x 2-3/4” SHCS (S264 ) threading it into the rear support.

Photo-12
Install the A/C Clutch Cover (394-A) use three 1/4 x 3/4” Button Head Screws (S124) or Three M6 x 20mm Button Head Screws (S520).
For using the Saginaw Pump follow the mounting instructions for the (20110-09) P/S Bracket and add the (613-A) P/S Pulley. Now install the 87" Belt with the idler in the up position. Use the Idler adjustment to tighten the belt. Then tighten the Idler and install the (302-A) Idler Cover using three 8-32 x 3/8 SHCS (S022).

If not using Power Steering install a 68.5" belt as shown have the belt adjuster in the up position then use the adjustment screw to tighten the belt followed by fully tightening the idler pulley then install the (302-A) idler pulley cover with three 8-32 x 3/8 SHCS (S022).

If using a remote P/S Unit (20117) follow the installation instructions for the bracket and mount the P/S Pump then add the Pulley (650-A) with three 5/16 x 7/8" SHCS (S144). Install the 83.5" Belt with the Adjustment pulley in the up position then use the adjuster screw to tighten the belt then tighten the Idler down. Now add the (302-A) Idler Cover using three 8-32 x 1" SHCS (S028).

Install the Alt fan (221-A) the Alt Pulley (206-A) securing with the provided (685) lock washer. Then add the (306-A) Alt pulley Cover using three 8-32 x 1" SHCS (S028).
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No product mounted is considered for credit unless it is a manufacturer defect.
All products returned for any reason must reference an authorization number (RGA). The RGA number is obtained by calling place of purchase during normal business hours. Any product returned without the RGA# written on the return package next to the return shipping label will be refused.
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March product returned after (1) year from date of purchase will not be accepted unless it is found to be a manufacturer defect. The customer must include a written statement describing the alleged product defect. The complete Limited Warranty is set forth on the reverse side.
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Purchaser’s Name ___________________________ Phone ___________________________

Address ________________________________________________

Purchased Directly Through __________________________________ Invoice# ___________________________

Product ID ___________________________ Invoice Date ___________________________

Reason ___________________________

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