CHEVY BIG BLOCK  SPORT TRACK
KIT 23650 ALT/AC ONLY
KIT 23655 REMOTE  POWER STEERING
KIT 23660 SAGINAW POWER STEERING
23601-08 or -09 Main Bracket
1-23601A-08/-09……Front Main Bracket
6-S248……………...3/8” x 1” SHCS
4-S339……………...3/8” x 3” Threaded Studs
1-S551……………...M8 x 25mm SHCS
2-S553……………...M8 x 35mm SHCS
2-S622……………...3/8” Lock Nuts
4-S784……………...3/8” x 3” Threaded Spacers
2-MM100…………Alum Bolt Bushings

23602-08 Alt Rear Support Bracket
1-23602A-08………Alt Rear Support Bracket
1-S277……………...3/8” x 4-3/4” SHCS
2-S676……………...W/P Gaskets
1-TP3-1.980………..Tube Spacer 1.980 Lg

23603-08 A/C Rear Support Bracket
1-23602A-08………A/C Rear Support Bracket
1-S155……………...5/16” x 2” SHCS
2-S676……………...W/P Gaskets
1-TP3-.400…………Tube Spacer .400 Lg.

23608-08 or -09 P/S Bracket (23655 Kit)
1-23608A-08/-09……P/S Support Bracket
2-S550……………...M8 x 20mm SHCS

21205-09 P/S Bracket (23660 Kit)
1-20115C-09……….Spacer Block
1-20205A-09……….Front Support Bracket
1-20205B-09……….Rear Support Bracket
2-S311……………...3/8” x 1” SHCS
1-S325……………...3/8” x 1” Flat Head Bolt
2-S369……………...7/16” x 4” SHCS
1-TP3-.150…………Tube Spacer .150 Lg.

23605-08 Pulley Kit
1-7666A-08……….Crank Pulley
1-6303A-08……….W/P Pulley
1-650A-08……….P/S Pulley (23655 Kit)
1-535A-08……….P/S Pulley (23660 Kit)
3-S144……………...5/16” x 7/8” SHCS
4-S183……………...5/16” x 5/8” SHCS
3-S248……………...3/8” x 1” SHCS
1-S719……………...W/P Pulley Bushing

Accessories
1-P125……………Alum Water Pump
1-P300……………P/S Pump (23660 Kit)
1-P313……………P/S Pump (23655 Kit)
1-P419……………A/C Line Adapters
1-P425……………A/C Compressor
1-P566……………Alternator w/Pulley
1-BLT-13……….Belt Adjustment Tool

Belts ………….Dayco#
23650 Kit…………65”…….5060650
23655 Kit…………68-1/2…5060685
23660 Kit…………68”…….5060680

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**PHOTO-1**
Install the Crank Pulley (7666-08) by using three 3/8 x 1” SHCS (S248).

**PHOTO-2**
Install the four 3/8 x 3” threaded spacers into the block (S339) in slide a pair of gaskets over the studs. (S676).

**PHOTO-3**
Slide the A/C rear support (23603-08) over the Pass. Side studs and the Alternator side rear support (23602-08) over the drivers side studs then add the second pair of gaskets (S676).

**PHOTO-4**
Slide the water pump (P125) over the four studs and then secure with the four three inch stainless spacers (S784). Then mount the main bracket (23601-A) to the four stainless spacers using four 3/8 x 1” SHCS (S248).
PHOTO-5
Mount the A/C Unit (P425) to the left side of the Main Bracket using one (MM100) Aluminum Bushing with a M8 x 35mm SHCS (S553) in the upper slot. In the lower hole use a M8 x 25mm SHCS (S551).

PHOTO-6
Tie the rear A/C Ear to the rear A/C Support using a (TP3-.400) Spacer a 5/16 x 2" SHCS (S155).

PHOTO-7
Mounting the Alternator (P566). In the upper slot use a (MM100) bushing with a M8 x 35mm SHCS (S553). In the lower mounting hole use a 3/8 x 4-3/4" SHCS (S277) and a (TP3-1.980) Spacer between the rear support and the Alternator.

PHOTO-8 for Kit 23655 see below for rem.
Mount the front P/S Bracket (21205-A) to the P/S Pump using two 3/8 x 3/4" Hex Bolts (S311). Now turn the pump over and mount the rear P/S Support (21205-B). Use a 3/8 x 1” Flat Head Bolt (S325) and a (TP-.150) Spacer between the pump and the bracket for spacing.
**PHOTO-12**
Install the belt (68") P.N. 5060680 and use the Belt adjustment tool (BLT-13) sliding both ends over the two bushings in the slots and turning the unit out to tighten the belt 90 bLs is a good start before removing the tool tighten the two Metric bolts in the slots. Then REMOVE the tool until needed.
MARCH PERFORMANCE, INC. • 16160 PERFORMANCE WAY • NAPLES, FLORIDA 34110
LIMITED WARRANTY

March Performance warrants to the original retail purchaser that for a period of ninety (90) days from the date of purchase, March Performance will repair or replace, at their option, any Product, which is found to be defective in material or workmanship.

Exclusions from Warranty Coverage
March Performance does not warrant any Product that is damaged from abuse, misuse or misapplication or not used for its intended purposes. This Limited Warranty does not cover or apply to any damage or loss sustained to the engine or any other parts which may have been caused by the defective Product and does not cover or apply to any personal injury, labor charges or any other incidental costs for damages caused by the defective Product. THIS IS THE ONLY EXPRESS WARRANTY GIVEN WITH RESPECT TO YOUR PRODUCT. ALL OTHER EXPRESS WARRANTIES, GUARANTEES, OR STATEMENTS REGARDING THE PRODUCT, WHETHER WRITTEN OR VERBAL, ARE HEREBY DEEMED NULL AND VOID AND OF NO EFFECT.

Normal wear and tear and damage to the Product not caused by March Performance are also excluded from this Warranty.

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THIS WARRANTY GIVES YOU SPECIFIC RIGHTS AND YOU MAY ALSO HAVE OTHER RIGHTS, WHICH MAY VARY FROM STATE TO STATE.

Your Responsibilities:
1. Use and install the Product only for its intended purpose.
2. To avail yourself of this Limited Warranty, return the Product with a copy of the paid receipt, postage paid to:
   MARCH PERFORMANCE
   16160 PERFORMANCE WAY
   NAPLES, FL 34110
3. When returning the Product, you must follow the directions set forth on the Warranty/Return Form on the reverse side of this Limited Warranty. If you no longer have the Warranty/Return Form, one may be obtained by contacting March Performance during normal business hours at: (888) 729-9070.
4. Shipping and/or transportation costs returning the Product to March Performance and any damage caused during shipping are your responsibility. March Performance will pay for shipping and/or transportation costs incurred in returning the Product to you.

LIMITED WARRANTY WARRANTY/RETURNS FORM

No product mounted is considered for credit unless it is a manufacturer defect.

All products returned for any reason must reference an authorization number (RGA). The RGA number is obtained by calling place of purchase during normal business hours. Any product returned without the RGA# written on the return package next to the return shipping label will be refused.

All returns must ship via UPS and be properly packaged in the original carton. Return freight charges are the responsibility of the customer unless the product was shipped in error.

March product returned after (1) year from date of purchase will not be accepted unless it is found to be a manufacturer defect. The customer must include a written statement describing the alleged product defect. The complete Limited Warranty is set forth on the reverse side.

100% credit issued on manufacturer defects
20% return fee on all reshelvable product
70% return fee on all repairable product

NO CREDIT WILL BE ISSUED ON RETURNED PRODUCT BEYOND REPAIR

March Performance thoroughly inspects all returns. It is the sole discretion of March Performance in determining the condition of all returned merchandise.

To receive replacements at no charge the original product must first be received and inspected by March Performance for determination. Immediate replacements may be purchased and later credited upon inspection determination.

Please Complete the Information below, detach and include with returned product.

RGA#_________________________________________________________CT#_________________________Issued by:__________________________Date__________________________

Purchaser’s Name_________________________________________________________Phone______________________________________

Address______________________________________________________________________________________________

Purchased Directly Through_________________________________________Invoice#____________________________

Product ID________________________________________________________Invoice Date__________________________

Reason______________________________________________________________________________________________

** MOUNTED PRODUCTS ARE NONREFUNDABLE **