30037 FORD SMALL BLOCK POWER STEERING BRACKET
Installation

PHOTO-1
Install The Power Steering Bracket (30037-A)
To the Water Pump in the following order.
Upper hole 5/16 x 4” SHCS (S170) with a 1.775 Spacer (TP5-1.775).
Center hole 5/16 x 6” SHCS (S176) with a 1.775 Spacer (TP5-1.775).
Lower hole 5/16 x 6” SHCS (S176) with a .600 Spacer (TP5-.600).

Photo-2
Installing the Pump. In the two countersunk holes use two 3/8 x 3/4” SHCS (S244), and four 5/8 O.D. Washer (S667). Note the washers are installed between the bracket and the pump. Two for each bolt. Next use two 3/8 x 1” Flat heads (S325) in the two remaining holes of the pump.

Note: Install 2 washers between the bracket and P/S Pump here.

Photo-3
Installing the rear support (30039-A09).
Thread the 5/8 Bushing into the bracket (S453) and install to the head inner tapped hole with a 7/16 x 3” Hex Head (S383) or for 3/8 tapped heads use a the provided 3/8 x 3” Hex Bolt (S329). Include the 7/16 Washer (S672) use the Alum. Spacer (AC3-1.580) between the head and the bracket then attach to the rear of the P/S Pump with a 3/8 x 2-1/4” SHCS (S260). Now adjust with the threaded spacer till flush with the P/S Pump. Insert the 3/8 x 2-1/4” before mounting the bracket.
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Exclusions from Warranty Coverage
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2. To avail yourself of this Limited Warranty, return the Product with a copy of the paid receipt, postage paid to:
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   16160 PERFORMANCE WAY
   NAPLES, FL 34110
3. When returning the Product, you must follow the directions set forth on the Warranty/Return Form on the reverse side of this Limited Warranty. If you no longer have the Warranty/Return Form, one may be obtained by contacting March Performance during normal business hours at: (888) 729-9070.
4. Shipping and/or transportation costs returning the Product to March Performance and any damage caused during shipping are your responsibility. March Performance will pay for shipping and/or transportation costs incurred in returning the Product to you.

LIMITED WARRANTY WARRANTY/RETURNS FORM
No product mounted is considered for credit unless it is a manufacturer defect.
All products returned for any reason must reference an authorization number (RGA). The RGA number is obtained by calling place of purchase during normal business hours. Any product returned without the RGA# written on the return package next to the return shipping label will be refused.
All returns must ship via UPS and be properly packaged in the original carton. Return freight charges are the responsibility of the customer unless the product was shipped in error.
March product returned after (1) year from date of purchase will not be accepted unless it is found to be a manufacturer defect. The customer must include a written statement describing the alleged product defect. The complete Limited Warranty is set forth on the reverse side.
100% credit issued on manufacturer defects
20% return fee on all resalvable product
70% return fee on all repairable product

NO CREDIT WILL BE ISSUED ON RETURNED PRODUCT BEYOND REPAIR
March Performance thoroughly inspects all returns. It is the sole discretion of March Performance in determining the condition of all returned merchandise.
To receive replacements at no charge the original product must first be received and inspected by March Performance for determination. Immediate replacements may be purchased and later credited upon inspection determination.

Please Complete the Information below, detach and include with returned product.

RGA# __________________________ CT# __________________________ Issued by: __________________________ Date __________________________
Purchaser’s Name __________________________ Phone __________________________
Address __________________________
Purchased Directly Through ________________ Invoice# __________________________
Product ID __________________________ Invoice Date __________________________
Reason __________________________

** MOUNTED PRODUCTS ARE NONREFUNDABLE **