#30185 #30385
Ford 289, 302 351W Alternator & Power Steering Bracket Kit

MARCH PERFORMANCE, INC. 16160 PERFORMANCE WAY NAPLES, FLORIDA 34110
Technical Support 888-729-9070

289/302 6 Rib Belt Sizes:
Alternator Dayco #5060390
Power Steering Dayco #5060380

351W 6 Rib Belt Sizes:
Alternator Dayco #5060415
Power Steering Dayco #5060400

Mount Bracket to water pump using .300" spacer between bracket and pump with 5/16 x 3 1/2" SHCS (some aftermarket pumps require a .150" spacer)

Mount power steering pump to bracket using (3) 3/8 x 1" hex head bolts and (3) 3/8" washers

Mount relocator arm to alternator with 3/8 - 16 x 1" SHCS

Mount relocator arm to adjustment rod with 3/8 - 16 x 1 1/4" SHCS and locknut

Mount Bracket and adjustment rod to water pump using a 5/16 x 5 1/2" SHCS

Mount Bracket to water pump using .300" spacer between alternator and head. and a .200 alum. spacer between bracket and alternator

Mount relocator arm to alternator with 3/8 - 16 x 1" SHCS

Mount relocator arm to adjustment rod with 3/8 - 16 x 1 1/4" SHCS and locknut

Mount power steering pump to bracket using (3) 3/8 x 1" hex head bolts and (3) 3/8" washers

NOTE: Mount rear power steering support bracket to bottom hole of A/C bracket as shown

Power Steering Pump

7/16 x 1 1/4" hex bolt Mount to head
5/8" nut

Drivers side head
7/16" washer
7/16 x .500 spacer

Top view of 30352-B rear support bracket

7/16" x .500 spacer

5/8" nut

Power Steering Pump

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351W 6 Rib Belt Sizes:
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7/16 - 14 x 5 1/2" SHCS
with 7/16 x 1.500 spacer between alternator and head. and a .200 alum. spacer between bracket and alternator

5/16 - 18 x 3" SHCS and 1.450" spacer between bracket and water pump

5/16 - 18 x 5 1/2" SHCS and 1.520" spacer between bracket and water pump

5/16 - 18 x 5 1/2" SHCS and .150" spacer between bracket and water pump

Mount relocator arm to alternator with 3/8 - 16 x 1" SHCS

Mount relocator arm to adjustment rod with 3/8 - 16 x 1 1/4" SHCS and locknut

Mount power steering pump to bracket using (3) 3/8 x 1" hex head bolts and (3) 3/8" washers

NOTE: Mount rear power steering support bracket to bottom hole of A/C bracket as shown

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