Parts List

1. (30400) Assembly
   1. (30400-A) Alt. Bracket
   2. (30400-B) Alt. Support Bracket
   2. (S148) 5/16-18 x 1 1/4 SHCS (mount A to B)
   2. (TP5-.800) 5/16 x .800 spacer tube (between A & B)

1. (S326) 7/16-14 x 6" SHCS (30400-B & alternator to cylinder head)
1. (TP7-2.250) 7/16 x 2 1/4 spacer tube (between alternator & cylinder head)
2. (S162) 5/16-18 x 3" SHCS (30400-A & waterpump to engine block)
1. (TP5-.350) 5/16 x .350 spacer tube (between 30400-A & waterpump)
1. (30005) alt relocator
1. (S248) 3/8-16 x 1" SHCS (alt relocator to alt)
1. (SS 2.500) stainless steel rod assembly
1. (S250) 3/8-16 x 1 1/4 SHCS (SS rod assembly to alt relocator)
1. (S622) 3/8-16 nylon locknut (SS rod assembly to alt relocator)
1. (S310) 5/16-18 x 3/8 shoulder bolt (SS rod assembly to 30400-A alt bracket)

30400 Power Steering Kit uses a 36" V-belt with March performance ratio pulleys

Assembly Instructions


2. Bolt (30400) Alt. Bracket Assembly & alternator to cylinder head using one (S376) 7/16-14 x 6" socket head cap screw & one 7/16 x 2 1/4 spacer tube (between alternator & cylinder head).

3. Bolt (30005) alt relocator to alternator using one (S248) 3/8-16 x 1" socket head cap screw.

4. Bolt one end of (SS 2.500) stainless steel rod assembly to alt relocator using one (S250) 3/8-16 x 1 1/4 socket head cap screw & one (S622) 3/8-16 nylon locknut.

5. Bolt other end of (SS 2.500) stainless steel rod assembly to (30400) Alt. Bracket Assembly using one (S310) 5/16-18 x 3/8 shoulder bolt.

6. Install belt. Adjust belt tension using (SS 2.500) stainless steel rod assembly.
**Parts List**

1-(30405-A) P/S Bracket
1-(30405-B) P/S Support Bracket
2-(S244) 3/8-16 x 3/4" SHCS (30405-A P/S Bracket to waterpump)
1-(S313) 3/8-16 x 1 1/4" HHS (30405-A P/S Bracket to p/s pump- top slot)
3-(S664) 3/8 x 1 x .080 washers (2 between 30405-A P/S Bracket & P/S pump, 1 front)
1-(AC3-.500) 3/8 x 1 x .500 spacer (between 30405-A P/S Bracket & P/S pump)
1-(S321) 3/8-16 x 1 3/4" HHS (30405-B P/S Support Bracket to back of p/s pump)
1-(S322) Front bracket to lower to p/s pump
1-(S379) 7/16-14 x 2" HHS (30405-B P/S Support Bracket to engine block)

30405 Power Steering Kit uses a 46" V-belt with March performance ratio pulleys

**Assembly Instructions**

1. Bolt (30405-A) P/S Bracket & waterpump to engine block using two (S244) 3/8-16 x 3/4 socket head cap screws.
2. Bolt bottom of power steering pump to (30405-A) P/S Bracket using one (S322) 3/8-16 x 1 1/2 hex head screw & one (AC3-.500) 3/8 x 1 x .500 spacer between 30405-A P/S Bracket & p/s pump.
3. Bolt top of power steering pump to (30405-A) P/S Bracket using one (S313) 3/8-16 x 1 1/4 hex head screw & three (S664) 3/8 x 1 x .080 washers (2 between 30405-A P/S Bracket & p/s pump, 1 front). Leave loose for adjustment.
4. Bolt (30405-B) P/S Support Bracket to back of p/s pump using one (S321) 3/8-16 x 1 3/4 hex head screw. Bolt other side of (30405-B) P/S Support Bracket to engine block using one (S379) 7/16-14 x 2" hex head screw.
5. Install belt. Adjust belt tension by pulling out on p/s pump. Tighten (S313) 3/8-16 x 1 1/4 hex head cap screw to lock in position.