1. Start by mounting rear A/C bracket with a 3/8 x 1” SHCS.
2. Mount the front A/C bracket with the .650” spacer and 3/8 x 2 3/4” SHCS.
3. Mount the alternator bracket with the 3/8 x 5 1/2” SHCS (this bracket overlaps the front A/C bracket).
4. Mount the lower alternator bracket hole with a 3/8 x 5 1/2” SHCS. Use a .400 spacer between the bracket and water pump.
5. Mount the alternator by bolting the alternator and rear A/C bracket together using a 3/8 x 5 1/2” SHCS.
6. Mount the A/C compressor as shown.
7. Mount the lower power steering bracket as shown.
8. Mount the top power steering bracket using a .800” spacer in the lower and a .200” spacer between rod end and water pump in the upper hole.
9. Mount the power steering pump.

NOTE: Check side view for proper spacer placement.