CHRYSLER
383-440-426
HEMI

40800 ALT. & A/C
40850 Alt. & A/C & P/S
Main front Bracket 40801-A
1-40801-A.........Main Bracket Body
4-P763............Idler Pulley
2-MM100.........Alum. Bushing
4-S244..........3/8 x 3/4” SHCS
2-S248..........3/8 x 1” SHCS
4-S321..........3/8 x 1-3/4” Hex Bolts
4-S340..........3/8 x 4” Threaded Studs
1-S551..........M8 x 25mm SHCS
2-S553..........M8 x 35mm SHCS
2-S622..........3/8 Lock Nut
4-S771..........3/8 x 2” Stainless Spacers
4-S666..........3/8 Flat Washer

Pulley’s
1-10321-A.........Crank Pulley
1-10326-A.........Water Pump Pulley
9 -S144..........5/16 x 7/8 SHCS
1-650-A.........Power Steering Pulley
   (w/three (S144) 5/16 X 7/8” SHCS)
4 - S143..........5/16 x 5/8” SHCS

Accessories
1-P178.........Water Pump
1-P566.........Alternator
1-P425.........A/C Unit
1-P313.........P/S Pump (REM) Option
   w/600 hub attached
1 - 419.........A/C Manifold
2 - S550.........M8 x 20mm SHCS

A/C Rear Support P.N. 40722-08
1-40722A-08....Rear Support Bracket
1-AC3-.200......3/8 x .200 Alum Spacer
1-S216.........5/16 x 2” Hex Head

Adjustment Tool
1-MM101.........RH Rod End
1-MM102.........LH Rod End
1-MM106.........Threaded Rod

Suffix:
   -08 BLACK
   -09 GRAY

TECH Support -1800-729-9070
**PHOTO-1**
Sure all surfaces are clean and Thread the four 3/8 x 4” threaded Studs (S340) into the four water pump mounting locations. Install the two provided gaskets as well.

**PHOTO-2**
Side the provided water pump (P178) over the four studs. Now slide the rear A/C support (40722A-08) over the passenger side studs. Next slide the rear Alternator support (40723A-08) over the drivers side studs. Secure the water pump and rear supports with four 3/8 x 2” stainless threaded spacers (S771).

**PHOTO-3**
Install the Main face Plate (40801A-08 /-09) To the four threaded studs Use four 3/8 x 3/4” SHCS (S244) As shown.

**PHOTO-4**
Install the A/C unit (P425) to the main bracket. In the bottom hole use a M8 x 25mm SHCS (S551). In the upper slot use a (MM100) bushing with a M8 x 35mm SHCS (S553). Snug only at this time.
PHOTO-5
Install a 5/16 x 2” HH (S216) thru the rear A/C Support Bracket. Use the AC3-.200 Alum. Spacer between the rear support and the rear A/C ear. (TIP) make sure the front and rear brackets are aligned before installing the A/C.

PHOTO-6
Install the Alternator (P566).
In the rear support bracket thread the (S453) threaded spacer. Not in the upper slot use a (MM100) Alum, Bushing with a M8 x 35mm SHCS (S553). In the lower hole use a 3/8 x 3-1/2” SHCS (S270) run it thru the Alt. then the rear bushing Snugging the bushing to the rear of the alt. Then secure with a 3/8 Lock Nut (S622).

PHOTO-7
Install the four (P763) Idler pulleys to the main bracket using four 3/8 x 1-3/4” Hex Bolts (S321) and four 3/8 Washers (S666).

PHOTO-8
On Power steering kits install the power steering pump (P313) to the P/S Bracket (40724-A) using two M8 x 25mm SHCS (S551). Then mount the Bracket to the front main bracket using two 3/8 x 1” SHCS (S248). Non-PS use supplied (S248) to fill holes. Tighten with (S622) Lock Nuts.
PHOTO-9
Install the (650-A) Power steering Pulley to the P/S hub using three 5/16 x 7/8” SHCS (S144).

PHOTO-10
Mount the water pump pulley (10326-A) Using four 5/16 x 5/8 SHCS (S143). Now mount the crank pulley (10321-A) Using six 5/16 x 7/8 SHCS (S144).

PHOTO-11
Install the belt by removing the bushings and bolts from the Upper slots and tilting them inward. Install the belt and Re-install the bushings and bolts using the provided adjustment rod then tighten belt. Note: Remove the adjustment tool and store for future use.

P/S KITS  82-1/2" Belt
NON-P/S KITS  72-1/2” Belt

NOTE: After Checking all Mounting hardware Start the engine and let idle checking for proper belt alignment. Re-Check Belt after 25 Miles.

March Tech line 1-888-729-9070
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2. To avail yourself of this Limited Warranty, return the Product with a copy of the paid receipt, postage paid to:
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   16160 PERFORMANCE WAY
   NAPLES, FL 34110
3. When returning the Product, you must follow the directions set forth on the Warranty/Return Form on the reverse side of this Limited Warranty. If you no longer have the Warranty/Return Form, one may be obtained by contacting March Performance during normal business hours at: (888) 729-9070.
4. Shipping and/or transportation costs returning the Product to March Performance and any damage caused during shipping are your responsibility. March Performance will pay for shipping and/or transportation costs incurred in returning the Product to you.

LIMITED WARRANTY WARRANTY/RETURNS FORM
No product mounted is considered for credit unless it is a manufacturer defect.
All products returned for any reason must reference an authorization number (RGA). The RGA number is obtained by calling place of purchase during normal business hours. Any product returned without the RGA# written on the return package next to the return shipping label will be refused.
All returns must ship via UPS and be properly packaged in the original carton. Return freight charges are the responsibility of the customer unless the product was shipped in error.
March product returned after (1) year from date of purchase will not be accepted unless it is found to be a manufacturer defect. The customer must include a written statement describing the alleged product defect. The complete Limited Warranty is set forth on the reverse side.
100% credit issued on manufacturer defects
20% return fee on all resolvable product
70% return fee on all repairable product

NO CREDIT WILL BE ISSUED ON RETURNED PRODUCT BEYOND REPAIR
March Performance thoroughly inspects all returns. It is the sole discretion of March Performance in determining the condition of all returned merchandise.
To receive replacements at no charge the original product must first be received and inspected by March Performance for determination. Immediate replacements may be purchased and later credited upon inspection determination.

Please Complete the Information below, detach and include with returned product.

RGA#________________________CT#________________________Issued by:________________________Date________________________
Purchaser’s Name________________________Phone________________________
Address________________________
Purchased Directly Through________________________Invoice#________________________
Product ID________________________Invoice Date________________________
Reason________________________

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