How to Find Belt Length
1. Mount serpentine pulleys in place of V-belt pulleys.
2. Side locking bolt to tie center of tensioning slot and snug down so power steering and alternator will not move.
3. Measure belt length by using tape measure or string. If your measurement is 33\(\frac{1}{2}\)" you should be able to use a belt (+ or -) \(\frac{1}{2}\)" to that length or 33\(\frac{3}{4}\)".
4. Our serpentine power steering pulleys require 5-rib belts.
5. All of our serpentine alternator pulleys require 6-rib belts.
6. If your auto parts salesperson requests an automotive application, ask for a different salesperson.

Belt Sizes with March Brackets
SMALL BLOCK ALTERNATOR P/S
Bracket Kit .......................#20120 .......... #20160
w/Pulley Kit #6310 ..........5060410
w/Pulley Kit #6330 ..........5060410 .......... 5060335
w/Pulley Kit #6370 ..........5060425
w/Pulley Kit #6380 ..........5060425 .......... 5060335

BIG BLOCK ALTERNATOR P/S
Bracket Kit .......................#20125 .......... #20150
w/Pulley Kit #7210 ..........5060425
w/Pulley Kit #7630 ..........5060425 .......... 5060380
w/Pulley Kit #7310 ..........5060445
w/Pulley Kit #7330 ..........5060445 .......... 5060390

V-RIBBED BELT BELT REPLACEMENT GUIDE
IMPORTANT: Engineers recommend careful belt tensioning.

Vehicles equipped with spring-loaded tensioner require no run-in or adjustment.

With vehicles requiring manual belt adjustment, you should first install the belt(s) AND TENSION. Run the engine for 3 to 5 minutes to seat the belt, then RESET TENSION to amount recommended in the table below. If a tensioning gauge is not available, tighten belt to \(\frac{1}{4}\)" deflection along its longest span.

<table>
<thead>
<tr>
<th>Drive</th>
<th>Belt Top Width</th>
<th>New Belt lbs. Tension</th>
<th>Retention Amount</th>
</tr>
</thead>
<tbody>
<tr>
<td>ALL</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Fan / WP</td>
<td>Up to (24\frac{1}{2})&quot;</td>
<td>110</td>
<td>90</td>
</tr>
<tr>
<td></td>
<td>(24\frac{1}{2}&quot; &amp; up</td>
<td>130</td>
<td>100</td>
</tr>
<tr>
<td>Gen.</td>
<td>ALL</td>
<td>90</td>
<td>70</td>
</tr>
<tr>
<td>Alt.</td>
<td>ALL</td>
<td>110</td>
<td>90</td>
</tr>
<tr>
<td>P/S / Hyd. Pump</td>
<td>ALL</td>
<td>120</td>
<td>95</td>
</tr>
<tr>
<td>Vac. Pump</td>
<td>Up to (15\frac{1}{2})&quot;</td>
<td>90</td>
<td>75</td>
</tr>
<tr>
<td></td>
<td>(15\frac{1}{2}&quot; &amp; up</td>
<td>110</td>
<td>90</td>
</tr>
<tr>
<td>Air Pump</td>
<td>Up to (15\frac{1}{2})&quot;</td>
<td>90</td>
<td>75</td>
</tr>
<tr>
<td></td>
<td>(15\frac{1}{2}&quot; &amp; up</td>
<td>110</td>
<td>90</td>
</tr>
<tr>
<td>Air Cond/ Air Brake Comp</td>
<td>ALL</td>
<td>130</td>
<td>105</td>
</tr>
<tr>
<td>V-Ribbed</td>
<td>Multi/Single</td>
<td>3 Rib</td>
<td>120</td>
</tr>
<tr>
<td></td>
<td>Accessory</td>
<td>4 Rib</td>
<td>120</td>
</tr>
<tr>
<td></td>
<td>(Note: with auto-</td>
<td>5 Rib</td>
<td>150</td>
</tr>
<tr>
<td></td>
<td>matic tensioner run in &amp; retensioning is unnecessary)</td>
<td>6 or More Ribs</td>
<td>180</td>
</tr>
</tbody>
</table>

*Check tension when belt is HOT. IT IS IMPORTANT THAT BELT BE ALLOWED TO COOL BEFORE RETENSIONING. Retension NEW belts if tension is less than RETENSION AMOUNT.

USED & IN-SERVICE BELTS (Tension Maintenance):
Retension V-BELTS IF tension drops below 50#
Retension V-RIBBED BELTS if tension drops below 20# per rib on belts of 3, 15# per rib on 4, 5, or 6 RIBS. On belts of 7 RIBS OR MORE, retension if tension drops below 10# per rib.
MARCH PERFORMANCE, INC. • 16160 PERFORMANCE WAY • NAPLES, FLORIDA 34110

LIMITED WARRANTY

March Performance warrants to the original retail purchaser that for a period of ninety (90) days from the date of purchase, March Performance will repair or replace, at their option, any Product, which is found to be defective in material or workmanship.

Exclusions from Warranty Coverage

March Performance does not warrant any Product that is damaged from abuse, misuse or misapplication or not used for its intended purposes.

This Limited Warranty does not cover or apply to any damage or loss sustained to the engine or any other parts which may have been caused by the defective Product and does not cover or apply to any personal injury, labor charges or any other incidental costs for damages caused by the defective Product. THIS IS THE ONLY EXPRESS WARRANTY GIVEN WITH RESPECT TO YOUR PRODUCT. ALL OTHER EXPRESS WARRANTIES, GUARANTEES, OR STATEMENTS REGARDING THE PRODUCT, WHETHER WRITTEN OR VERBAL, ARE HEREBY DEEMED NULL AND VOID AND OF NO EFFECT.

Normal wear and tear and damage to the Product not caused by March Performance are also excluded from this Warranty.

DISCLAIMER OF OTHER WARRANTIES

EXCEPT TO THE EXTENT PROHIBITED BY APPLICABLE LAW, ANY IMPLIED WARRANTY WHETHER OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, OR WARRANTY, SOME STATES DO NOT ALLOW LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY WILL LAST SO THAT THE PRECEDING LIMITATION MAY NOT APPLY TO YOU.

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REPAIR OR REPLACEMENT AS PROVIDED IN THIS WARRANTY IS YOUR EXCLUSIVE REMEDY. MARCH PERFORMANCE SHALL NOT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGE FOR BREACH OF ANY EXPRESS OR IMPLIED WARRANTY ON THE PRODUCT. SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES SO THE PROCEEDING LIMITATI ON OR EXCLUSIONS MAY NOT APPLY TO YOU. YOU HAVE NO RECOUERSE OR REMEDY FOR DAMAGE OR DEFECT CAUSED BY MISUSE, ABUSE OR NEGLIGENCE.

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Your Responsibilities:

1. Use and install the Product only for its intended purpose.
2. To avail yourself of this Limited Warranty, return the Product with a copy of the paid receipt, postage paid to:
   MARCH PERFORMANCE
   16160 PERFORMANCE WAY
   NAPLES, FL 34110
3. When returning the Product, you must follow the directions set forth on the Warranty/Return Form on the reverse side of this Limited Warranty. If you no longer have the Warranty/Return Form, one may be obtained by contacting March Performance during normal business hours at: (888) 729-9070.
4. Shipping and/or transportation costs returning the Product to March Performance and any damage caused during shipping are your responsibility. March Performance will pay for shipping and/or transportation costs incurred in returning the Product to you.

LIMITED WARRANTY WARRANTY/RETURNS FORM

No product mounted is considered for credit unless it is a manufacturer defect.

All products returned for any reason must reference an authorization number (RGA). The RGA number is obtained by calling place of purchase during normal business hours. Any product returned without the RGA# written on the return package next to the return shipping label will be refused.

All returns must ship via UPS and be properly packaged in the original carton. Return freight charges are the responsibility of the customer unless the product was shipped in error.

March product returned after (1) year from date of purchase will not be accepted unless it is found to be a manufacturer defect. The customer must include a written statement describing the alleged product defect. The complete Limited Warranty is set forth on the reverse side.

100% credit issued on manufacturer defects
20% return fee on all reshelvable product
70% return fee on all repairable product

NO CREDIT WILL BE ISSUED ON RETURNED PRODUCT BEYOND REPAIR

March Performance thoroughly inspects all returns. It is the sole discretion of March Performance in determining the condition of all returned merchandise.

To receive replacements at no charge the original product must first be received and inspected by March Performance for determination. Immediate replacements may be purchased and later credited upon inspection determination.

Please Complete the Information below, detach and include with returned product.

RGA#________________________ CT#_____________________ Issued by:_____________________ Date_______________________

Purchaser’s Name_____________________________________________________________Phone_____________________________

Address_______________________________________________________________________________________________________

Purchased Directly Through__________________________________________________Invoice#______________________________

Product ID________________________________________________________Invoice Date___________________________________

Reason________________________________________________________________________________________________________

** MOUNTED PRODUCTS ARE NONREFUNDABLE **